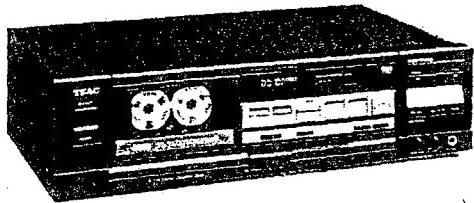


TEAC



SERVICE MANUAL

V-770

Stereo Cassette Deck

* Dolby noise reduction manufactured under license from Dolby Laboratories Licensing Corporation.
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- ドルビー、DOLBY及びダブルD記号 はドルビーラボラトリーズライセンシングコーポレーションの登録商標です。

CAUTION

△ Parts marked with this sign are safety critical components.
They must always be replaced with identical components—
refer to the appropriate parts list and ensure exact replacement.

注意

△印は安全重要部品です。交換する時は必ずティアック指定の部品を使用してください。

1 SPECIFICATIONS

仕様

Track System 4-Track 2-Channel Stereo
Heads 3: 1 Erase, 1 Record and 1 Playback (Combination)
Type of Tape Cassette tape C-60 and C-90 (Philips type)
Tape Speed 4.76 cm/sec. (1-7/8 ips)
Motors 3: 1 DC Servo capstan motor
 1 DC reel motor
 1 DC mechanism motor
Wow and Flutter (WRMS) 0.03 %
Frequency Response (Overall, -20 dB)
 20 - 21,000 Hz
 (25 - 20,000 Hz ±3 dB), Metal
 20 - 19,000 Hz
 (25 - 19,000 Hz ±3 dB), CrO₂
 20 - 18,000 Hz
 (25 - 17,000 Hz ±3 dB), Normal
Signal-to-Noise Ratio (Overall)
 60 dB (3 % THD Level, Weighted)
 70 dB (Dolby B NR in, over 5 kHz)
 80 dB (Dolby C NR in, over 1 kHz)

Fast Winding Time Approximately 80 seconds for C-60
Inputs Line: 87 mV, 40 kohms
Outputs Line: 0.43 V for load impedance of 50 kohms or more
 Headphones: 8 ohms
Power Requirements 120/220/240 V AC, 50/60 Hz (General export model)
 120 V AC, 60 Hz (USA/Canada)
 220 V AC, 50 Hz (Europe)
 240 V AC, 50 Hz (U.K./Australia)
Power Consumption 17 W
Dimensions (W x H x D) 435 x 120 x 265 mm (17-1/8" x 4-3/4" x 10-7/16")
Weight 4.9 kg (10-9/10 lbs) net

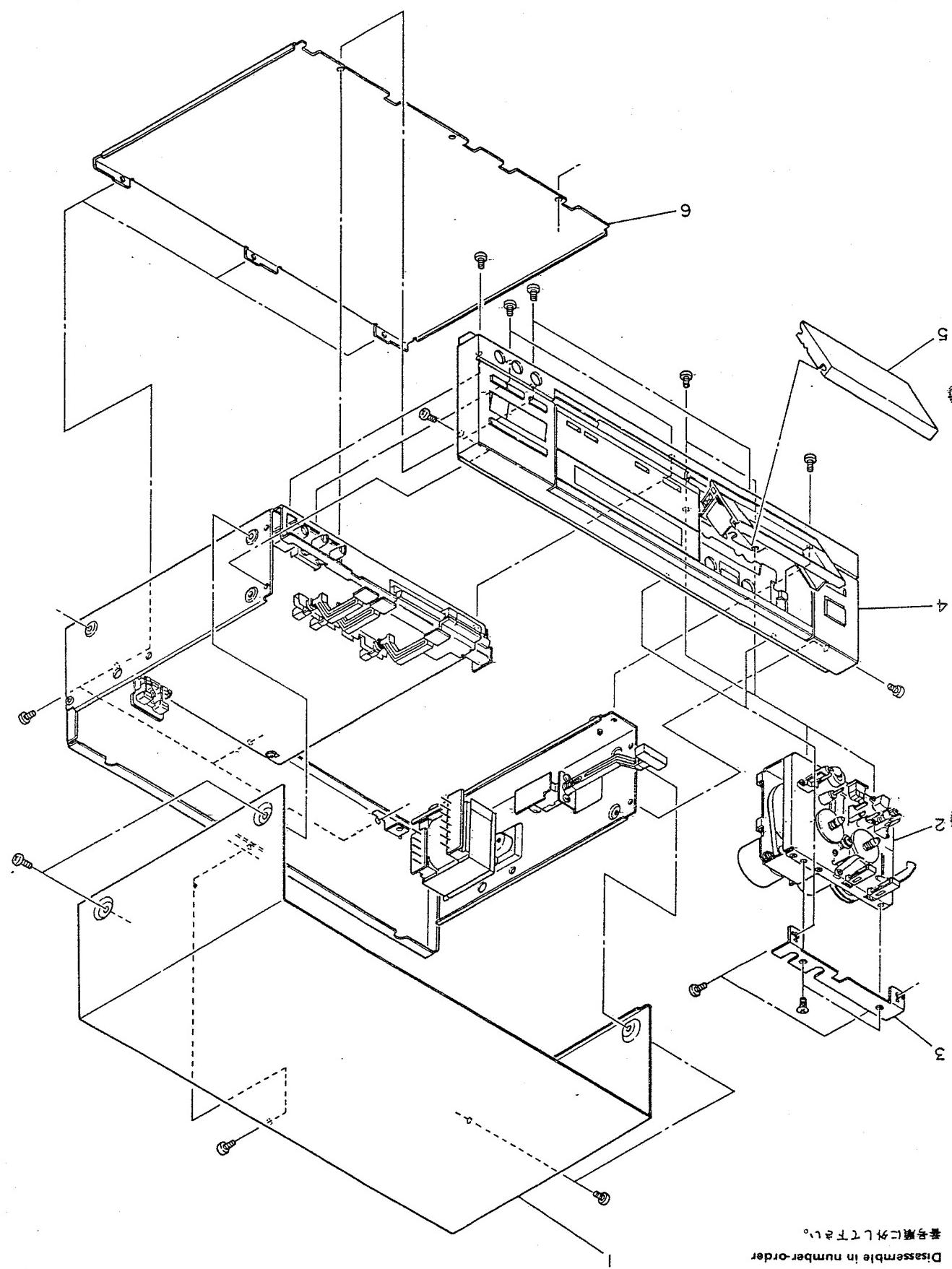
- Specifications were determined using metal tape except as noted.
- Improvements may result in specification or feature change without notice.

トラック形式	4 トラック2チャンネル・ステレオホニック方式
ヘッド構成	消去ヘッド×1, 録音×1, 再生×1 コンビネーション・ヘッド
使用テープ	C-60, C-90タイプ カセット・テープ
テープ速度	4.8センチ
モーター	キャフスタン:DC サーボモーター×1 リール:DC モーター×1 メカニズム:DC モーター×1
ワウ・フランジャー	0.03% (W.RMS), ±0.06% (W.Peak EIAJ)
周波数特性 (総合)	20Hz-21,000Hz (25Hz-20,000Hz ±3dB, EIAJ): メタル 20Hz-20,000Hz (25Hz-19,000Hz ±3dB, EIAJ): クローム 20Hz-18,000Hz (25Hz-17,000Hz ±3dB, EIAJ): ノーマル
総合S/N比	60dB (NR OUT, 3% THDレベル, WTD) 70dB (ドルビーB NR IN 5kHz以上) 80dB (ドルビーC NR IN 1kHz以上)
早巻時間	C-60テープで約80秒
入力	ライン: 87mV (入力インピーダンス40kΩ以上) ヘッドホン: 2mW/8Ω
出力	ライン: 0.43V (負荷インピーダンス50kΩ以上)
電源	100V AC, 50/60Hz
消費電力	17W
外形寸法	435(幅)×120(高さ)×265(奥行)mm
重量	4.9kg
付属品	入出力コード 2本(1組)

*この仕様は特に表示した項目を除き、当社基準テープを使用して測定したものです。

*仕様および外観は、改訂のため予告なく変更することがあります。

Value of "dB" in the data refers to 0 dB (0.775 V), except where Specified. 本マニュアルの 0 dB は 0.775 V を基準としています。



2 CASE AND FRONT PANEL REMOVAL

Disassemble in number-order
番号順に外し方。

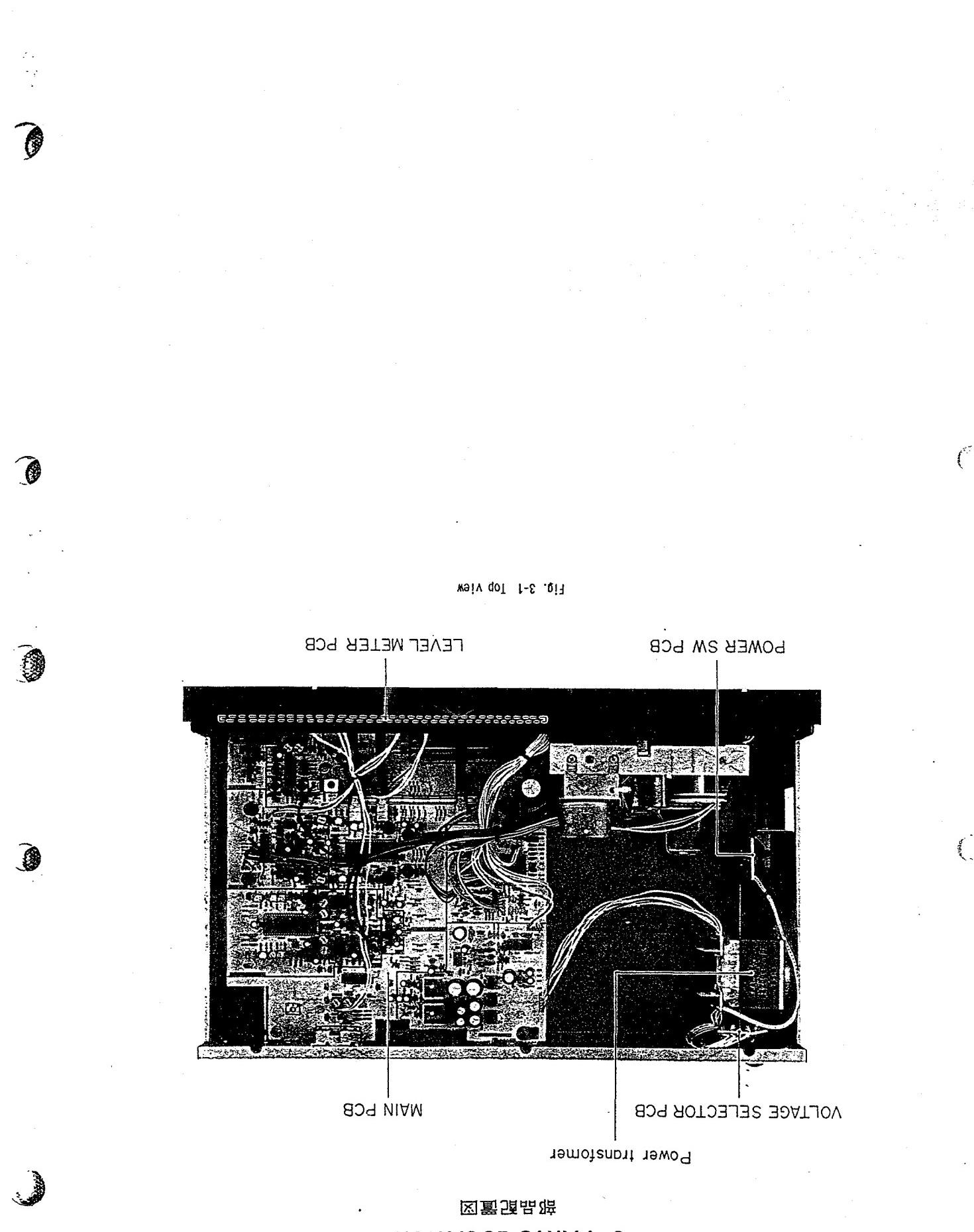


Fig. 3-3 Transport rear view ハードディスク-ハブ面図

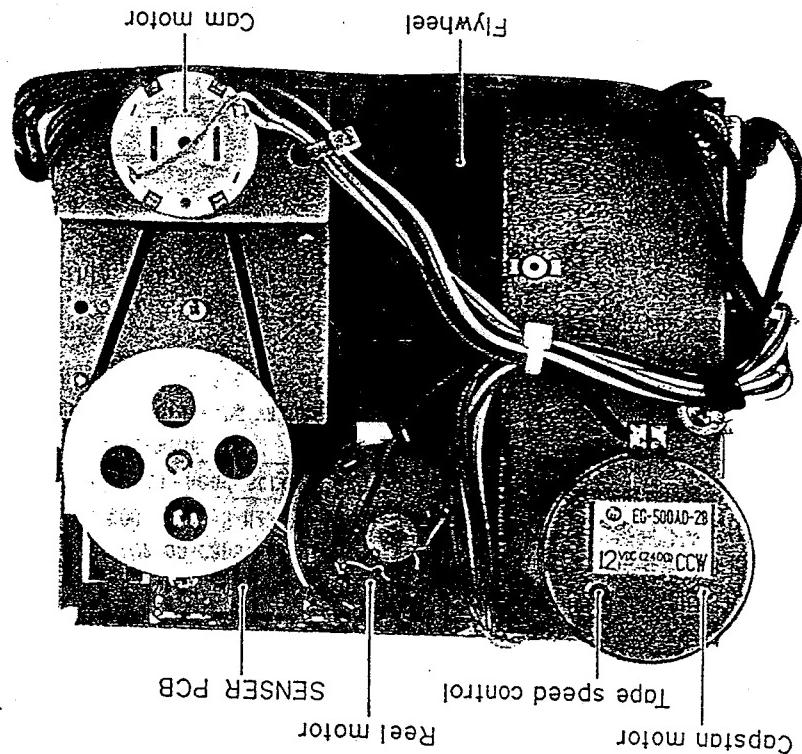
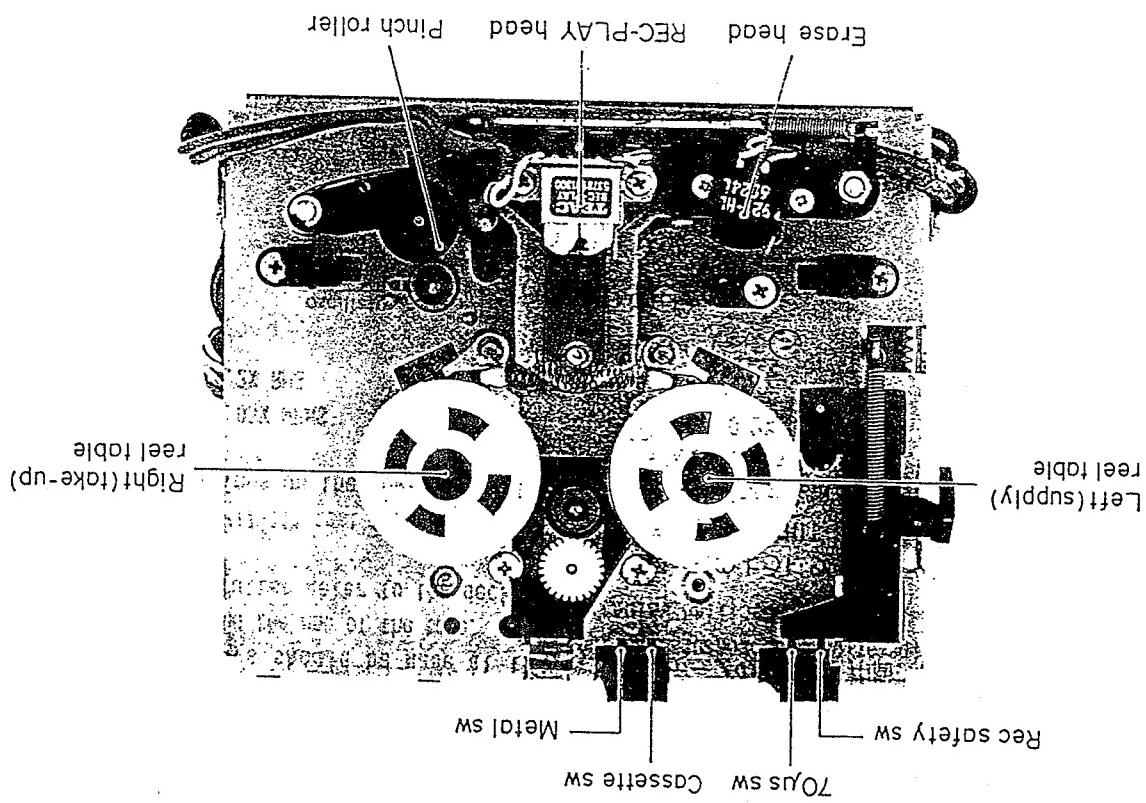


Fig. 3-2 Transport front view ハードディスク-ハブ面図



4-1 **PLAYBACK FLUTTER**

(PLAYBACK METHOD)

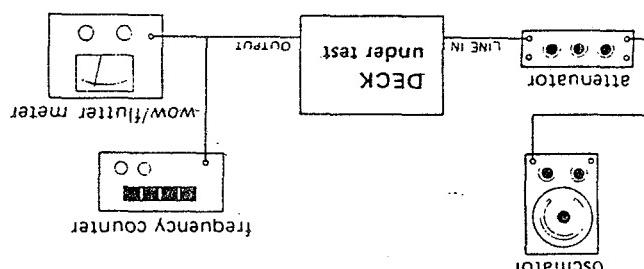
Note: These measurements should be made at the beginning, middle, and the end of the tape.

1. Connect a Wow-and-flutter meter to the deck as shown in Fig. 4-1.
2. Load and play a TEAC HT-111 test tape.
3. Check that the readings on the Wow-and-flutter meter are as follows.

Specifications:
0.05X RMS
0.2X RMS

oscillator

Fig. 4-1



1. Connect a frequency counter to the deck as shown in Fig. 4-1.
2. HTT-111 test tape. Turn volume control to zero.
3. Adjust the mid position of an HTT-111 test tape so that the semi-fixed resistor on capstan motor so that tape speed becomes $3,000 \text{ Hz} \pm 5 \text{ Hz}$. An insulator should be used for this adjustment.
4. In play mode, check that the following values are obtained at the beginning and at the end of the tape.

Miditch of deviation: Within 45 Hz
Deviation: $3,000 \text{ Hz} \pm 45 \text{ Hz}$

1. 图 4-1所示接线图测得力由之连接线。
2. HTT-111 及上。于一中调部及再生器、于一速放器 3,000 Hz \pm 5Hz 时放音及再生器、于一速放器 3,000 Hz \pm 45 Hz
3. 于一中调部及再生器、于一中调部及再生器、于一速放器 3,000 Hz \pm 45 Hz
4. 在播放模式，检查在开始及结束时的偏差值是否在 $\pm 45 \text{ Hz}$ 以内

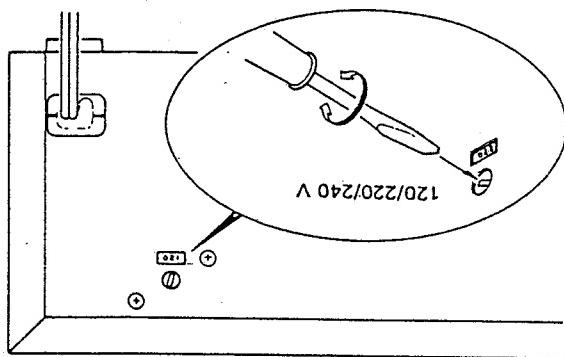
4-2 TAPE SPEED

4-2 **TAPE SPEED**

1. 连接一个频率计数器到磁带机上。
2. 播放 HTT-111 及上。于一中调部及再生器、于一速放器 3,000 Hz \pm 5Hz 时放音及再生器、于一速放器 3,000 Hz \pm 45 Hz
3. 调整半固定电阻在轴带电机上，使轴带速度变为 $3,000 \text{ Hz} \pm 5 \text{ Hz}$ 。应使用绝缘体。
4. 在播放模式，检查在开始及结束时的偏差值是否在 $\pm 45 \text{ Hz}$ 以内

Miditch of deviation: Within 45 Hz
Deviation: $3,000 \text{ Hz} \pm 45 \text{ Hz}$

Fig. 4-2



- 润滑用工具。TEAC TZ-255系列(TEAC TZ-255系列)。
- 其他相用品。
- 7寸木制儿转刀先端刃5粒1/3英寸大转面刀。进油器
- 飞车木制儿转刀润滑油。7寸木制儿转刀4寸大转面刀。
2. VHS/VCR插入方式。

4-4 润滑油

- 读取磁带机的扭矩指示器刻度。将测定值表示在内圈上。
- 30~55g·cm
2.5~6g·cm
115~232·H.LG(FWD,REV共):
早送D/差速U.H/LG:
100~160g·cm

4-3 REEL TORQUE

1. Load the cassette torque meter on the deck and

- each tape transport operation. The measured torque should be within the following specified values: SPECIFICATIONS:
Take-up (both FWD/REV):
30 to 55 g · cm (0.42 to 0.76 oz · inch)
SUPPLY (both FWD/REV):
2.5 to 6 g · cm (0.0347 to 0.08 oz · inch)
F.F./REW:
100 to 160 g · cm (1.53 to 2.22 oz · inch)

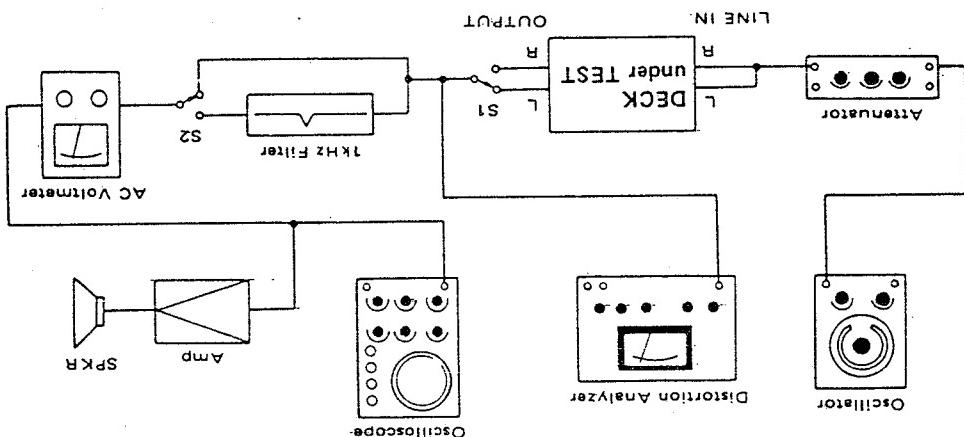
4-5 VOLTAGE CONVERSION

- ALWAYS DISCONNECT THE POWER LINE CORD BEFORE MAKING THESE ADJUSTMENTS!
- Locate the voltage selector on the rear panel.
- Using a regular screwdriver, turn the selector until the numbers corresponding to the voltage requirements of your area appear.

(General Export Models only)

4-6 VOLTAGE CONVERSION

Fig. 5-1 Basic test setup 基本測定接続図



1. Before performing adjustments, clean and check the entire tape path.
 2. Make sure the deck is properly set for the voltage.
 3. In general, adjustments and checks are made in the order of L-ch then R-ch. Double REF. Nos. indicate L-ch/R-ch. (Example: R1/R2)
 4. 0 dB is referenced to 0.775 V. If an AC voltmeter is used, it should be made.
 5. The AC voltmeter used in the procedures must have an input impedance of 1 M-ohms or more.
 6. Note the "deck settings" at the top of each chart unless explicitly stated otherwise.
 7. Indicate this deck has an automatic tape selector, be sure to use test tapes that have tape position detecting holes.
 8. Input terminals and measuring points at each step are the same as previous step, otherwise specify
- 以下に機器の接続を、直前に下へ参照のこと。
人力端子及び測定回路端子下さい。比較して接続図にて確認下さい。
各部の使用方法は下記のとおり。試験用端子は左側の表示で
本機付于一ト。左側が自動出線端子で右側が手動端子で
上部の使用方法は下記のとおり。測定回路端子は左側の表示で
測定回路端子を左側人力端子へ接続して試験用端子は
左側の表示で。左側が自動出線端子で右側が手動端子で
0 dB = 0.775V
3. 在your locality.
2. Make sure the deck is properly set for the voltage
3. In general, adjustments and checks are made in the order of L-ch then R-ch. Double REF. Nos. indicate L-ch/R-ch. (Example: R1/R2)
4. 0 dB is referenced to 0.775 V. If an AC voltmeter is used, it should be made.
5. The AC voltmeter used in the procedures must have an input impedance of 1 M-ohms or more.
6. Note the "deck settings" at the top of each chart unless explicitly stated otherwise.
7. Indicate this deck has an automatic tape selector, be sure to use test tapes that have tape position detecting holes.
8. Input terminals and measuring points at each step are the same as previous step, otherwise specify

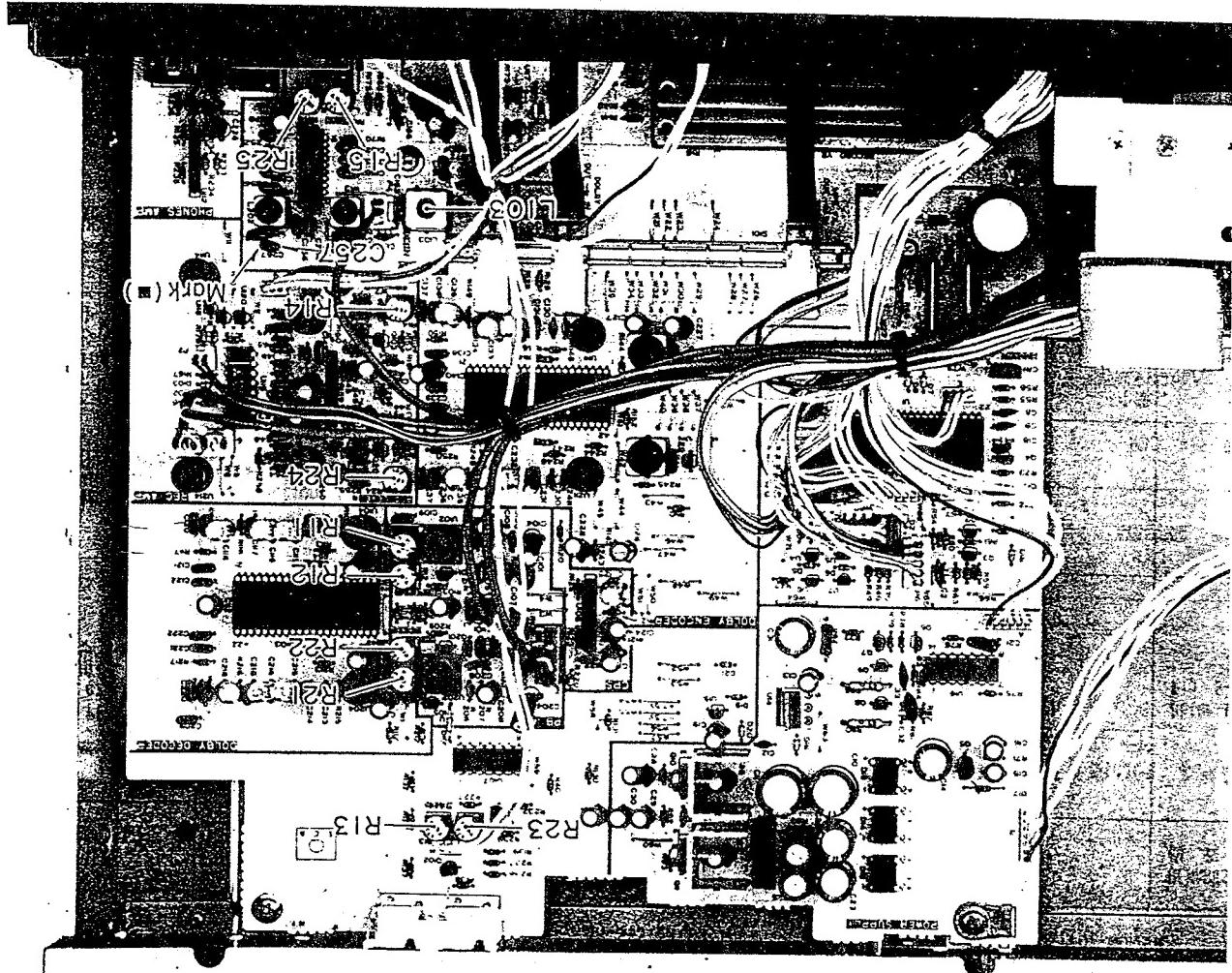
5-1 PRECAUTIONS

マニュアル翻訳文書

5 ELECTRICAL ADJUSTMENT AND CHECKS

Fig. 5-2

R12/R22	Specified output level	規定出力LEVEL	
R15/R25	Record bias	録音バイアス	
R14/R24	Record level	録音レベル	
R13/R23	Peak level meter	錳音LEVEL	
R11/R21	Playback frequency response	再生周波数特性	
L103	Bias osc. frequency	録振用波数	



5-2 ADJUSTMENT LOCATIONS
調節位置図面

5-3 PLAYBACK PERFORMANCE

再生系

TEAC test tapes:
HTI-150: For body level calibration
HTI-256: For playback frequency response
Deck settings:
HTI-356: For HETAL and CRO2
HPX FILTER SW: OUT
HTI-5561: For S/N check for CRO2
HTI-5511: For S/N check for NORMAL
NR SYSTEM SW: OUT
HTI-5511: For S/N check for NORMAL

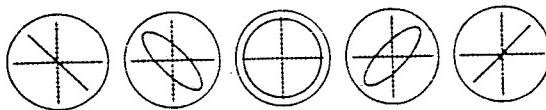
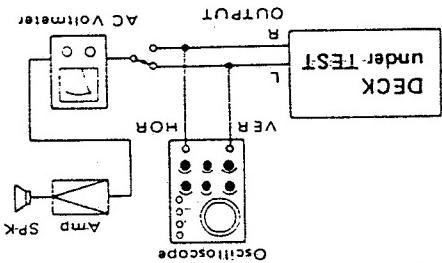
ITEM	調整項目	SETTING	入力信号 ADJUST	測量部位 MEASURING POINT RESULT	REMARKS
1. REC・PLAY	head azimuth 頭・再生ヘッド	Connection: Fig. 5-3	HTI-150 Azimuth screws Phase between L-ch /R-ch: 0° Max. output at L- R-ch. Max. output at L- R-ch. Fig. 5-6	R12/R22 -5dB(436mV)	2. Specified output level X-5・LVA.
3. Head level setting	X-5・LVA.	HTI-150 Peak level meter: 0 dB	R13/R23	"	4. Playback frequency response.
4. Playback frequency response.	再生周波数特性	HTI-256 Output: 315 Hz & 10 kHz Nearly equal output level at 315 Hz & 10 kHz 10 kHz output level etc. etc. for measurement	R11/R21	"	5. Displayback S/N ratio
5. Displayback S/N ratio	再生S/N 比	HTI-5561 (Playing a leader tape) (再生)	46 dB min. Output of spec. Ratio of noise to noise	"	6. Output power level (WVA)

0°(in-phase) 45° 90° 135° 180°(out-of-phase)

位相

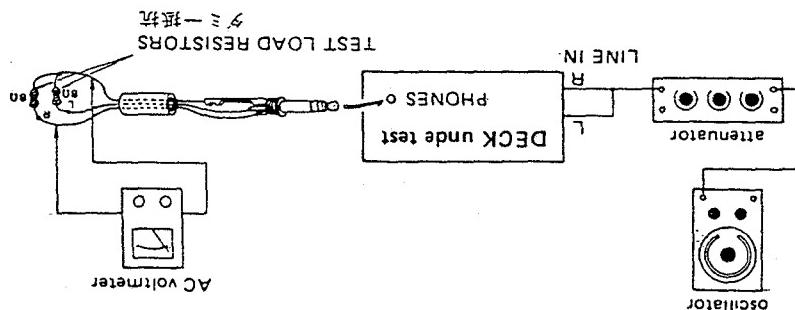
Fig. 5-4 Conflicting phase relationship

位相測定接続図
Fig. 5-3 Test setup for azimuth check



(同位相)
(逆位相)

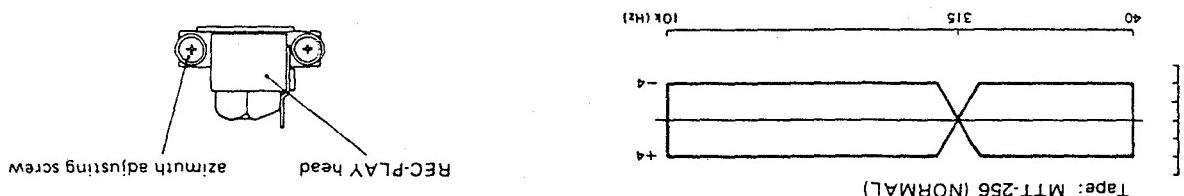
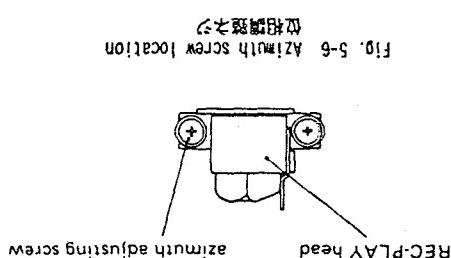
Fig. 5-7 Test setup for PHONES check 本→出力測定接続図



ITEM	SETTING	INPUT SIGNAL ADJUST (or CHECK)	RESULT MEASURING POINT, 測定箇所・測定値	REMARKS 備考
6. HIGH LINE input level	LINE IN: 400 Hz/-9dB RECORDING LEVEL cont. OUTPUT: -5dB (43mV) (86.9mV)	RECORDING LEVEL cont.: HAX LINE IN: 400 Hz/-19dB CHECK	" RECORDING LEVEL cont.: HAX LINE IN: 400 Hz/-19dB CHECK	" PHONES L. cont.: HAX At each channel 各チャンネル -15dB ±3dB 8Ω load 負荷
7. SPECIFIED LINE INPUT LEVEL	RECORDING LEVEL cont. (L/R) (275mV) -5dB (43mV)	" RECORDING LEVEL cont.: HAX LINE IN: 400 Hz/-9dB CHECK	" RECORDING LEVEL cont.: HAX LINE IN: 400 Hz/-19dB CHECK	PHONES L. cont.: HAX At each channel 各チャンネル -15dB ±3dB 8Ω load 負荷
8. PHONES output level	RECORDING LEVEL cont. (L/R) (275mV) -5dB (43mV)	" RECORDING LEVEL cont.: HAX LINE IN: 400 Hz/-9dB CHECK	" RECORDING LEVEL cont.: HAX LINE IN: 400 Hz/-19dB CHECK	PHONES L. cont.: HAX At each channel 各チャンネル -15dB ±3dB 8Ω load 負荷

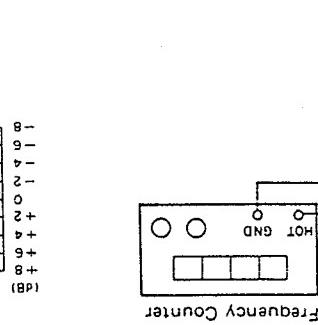
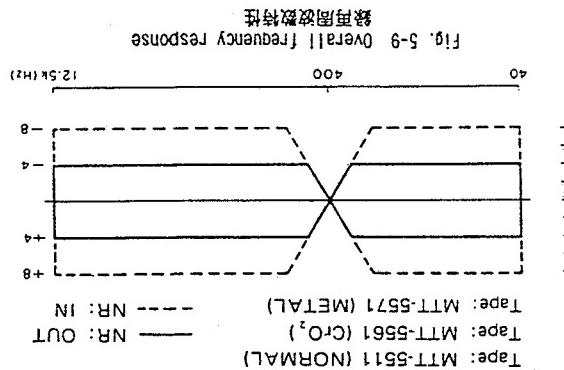
DECK SETTINGS: RECORD-PAUSE mode
NR SYSTEM SW: OUT
HPX FILTER SW: OUT

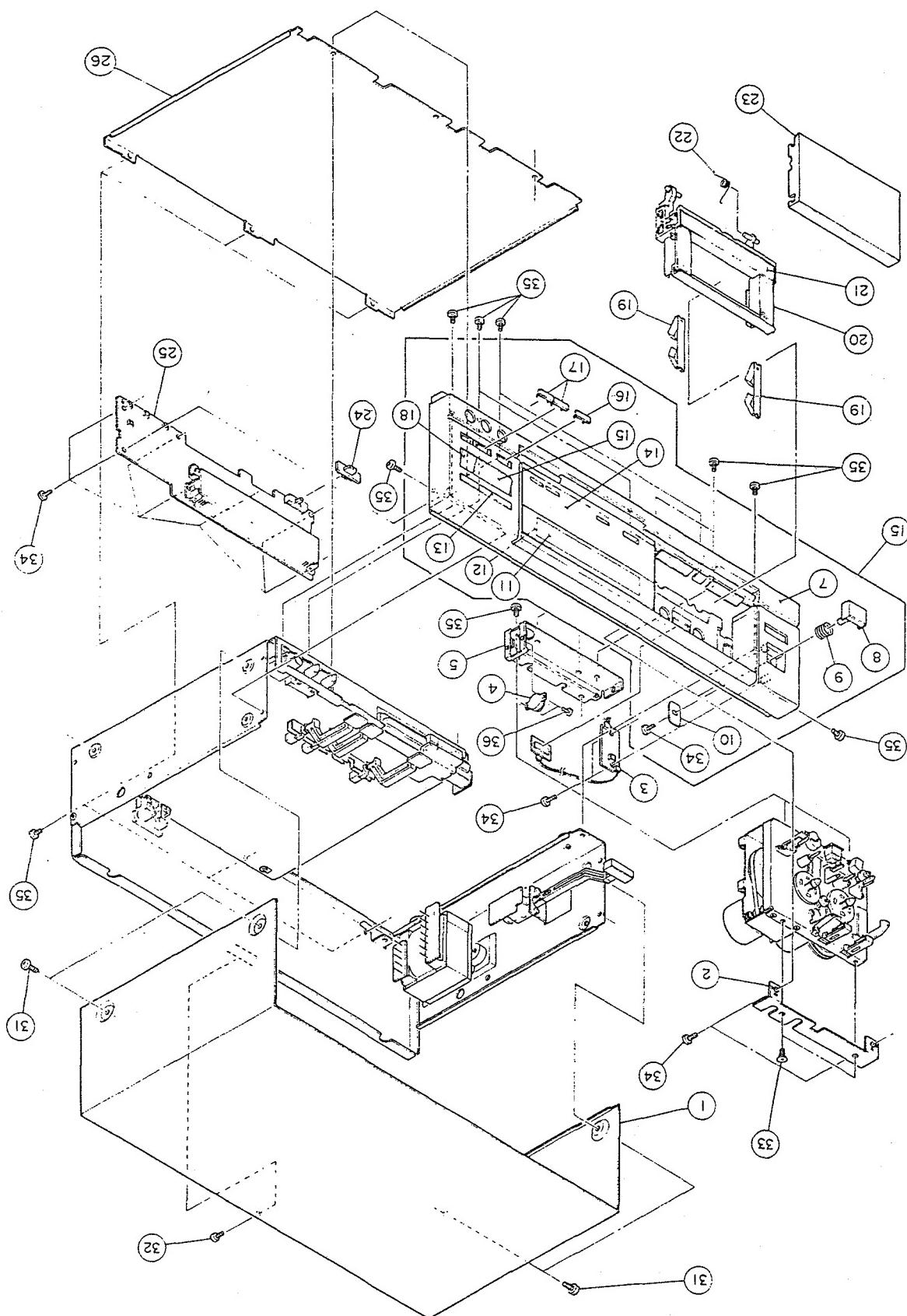
5-4 MONITOR PERFORMANCE

Fig. 5-5 Playback frequency response
再生周波数特性Fig. 5-6 Azimuth screw location
位相調整ネジ位置

5-5 RECORDING PERFORMANCE

ITEM	設置項目	設定	入力信号	INPUT SIGNAL (or CHECK) ADJUST	測量點 (或CHECk) MEASURING POINT, RESULT	測量點 測量點 測量點	備考 REMARKS
16. Erase efficiency	消去効率	接続Fio. 5-1, 1kHz B.P.F. 使用, 1kHz信号を録音機中継で送り、末稍部分に消去部分の1kHz出力L.V.L.を測定。	接続Fio. 5-1, 1kHz B.P.F. 使用, 1kHz信号を録音機中継で送り、末稍部分に消去部分の1kHz出力L.V.L.を測定。	1kHz+1dB (0.869mV)	no signal	Check 65dB min. ratio	Ref. output +5dB (1.38V) L.V.L.
17. REC HUFE function	REC HUFE効果	接続Fio. 5-1, 1kHz B.P.F. 使用, 1kHz信号を録音機中継で送り、送中REC HUFE効果を録音。電子一工事生産部の1kHz B.P.F. 使用, 1kHz信号を録音機中継で送り、送中REC HUFE効果を録音。	接続Fio. 5-1, 1kHz B.P.F. 使用, 1kHz信号を録音機中継で送り、送中REC HUFE効果を録音。電子一工事生産部の1kHz B.P.F. 使用, 1kHz信号を録音機中継で送り、送中REC HUFE効果を録音。	1kHz+1dB (0.869mV)	no signal	Check 65dB min. ratio	Ref. output +5dB (1.38V) L.V.L.
18. Channel separation	チャンネル 分離	・接続Fio. Fig. 5-1, 但 do not connect LINE IN (R), and engage 1-kHz filter. ・Set the deck to record mode. Find the difference between the 1-kHz recorded portion (L-ch) and the "no signal" portion (R-ch).	・接続Fio. Fig. 5-1, 但 do not connect LINE IN (R), and engage 1-kHz filter. ・Set the deck to record mode. Find the difference between the 1-kHz recorded portion (L-ch) and the "no signal" portion (R-ch).	TYPE: HT-5571	R-CH NO SIGNAL (275mV)	Check 30dB min. ratio	
19. Adjacent track cross talk	隣接トラック クロストーク	・接続Fio. Fig. 5-1, 但 do not connect LINE IN (L) and OUTput (L). ・Record a 125-Hz signal on R-ch and note output level. Invert tape and play R-ch track. ・Check package against the output reference of previous recording portion.	・接続Fio. Fig. 5-1, 但 do not connect LINE IN (L) and OUTput (L). ・Record a 125-Hz signal on R-ch and note output level. Invert tape and play R-ch track. ・Check package against the output reference of previous recording portion.	TYPE: HT-5571	L-CH NO SIGNAL (275mV)	Check 40dB min. ratio	
20. HPX FILTER effect	HPX FILTER 効果	・COMNECTION: Fig. 5-1, but do not connect LINE IN (L) and OUTput (L). ・CONNECT to a 125-Hz signal on R-ch and note output level. Invert tape and play R-ch track.	・COMNECTION: Fig. 5-1, but do not connect LINE IN (L) and OUTput (L). ・CONNECT to a 125-Hz signal on R-ch and note output level. Invert tape and play R-ch track.	TYPE: MTT-5511 (NORMAL)	LINE IN (275mV) 19kHz/-9dB	Check The level difference between OFF and ON positions on HPX FILTER switch	HPX FILTER が L.V.L. から OFF へ ON へ 30 dB min.
21. Frequency Counter	周波数計	TYPE: MTT-5561 (CRO ₂) Tape: MTT-5571 (METAL) NR: OUT Tape: MTT-5571 (METAL) NR: IN	TYPE: MTT-5571 (METAL) Tape: MTT-5561 (CRO ₂) NR: OUT Tape: MTT-5571 (METAL) NR: IN	400	400	400	Fig. 5-9 Overall frequency response
22. Frequency Counter	周波数計	MAIN PCB C257 DECK under test	MAIN PCB C257 DECK under test	400	400	400	Fig. 5-8





EXPLODED VIEW-1

分解図2/1-2/1

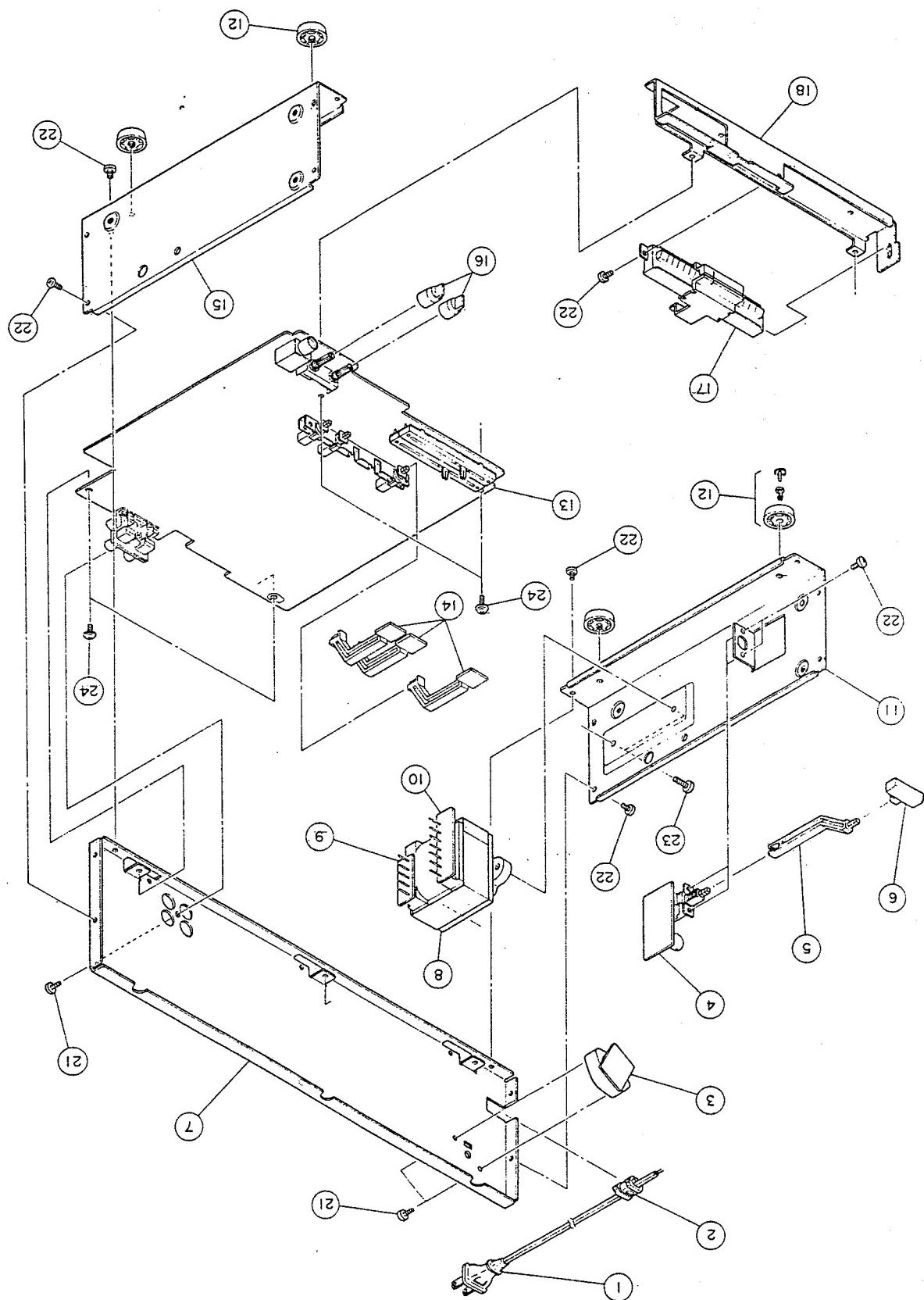
6 EXPLODED VIEWS AND PARTS LIST

Parts marked with * require longer delivery time.

[US]:U.S.A. [E]:EUROPE [UK]:U.K. [C]:CANADA
[A]:AUSTRALIA [GE]:GENERAL EXPORT [J]:JAPAN

*5700083600 OWNER'S MANUAL [J]
*5700083600 OWNER'S MANUAL [EXCEPT J]
*5350011600 CORD, IN-OUT 1.0M

REF. NO.	PARTS NO.	DESCRIPTION	REMARKS
INCLUDED ACCESSORIES			
1-1	*5800809700 BONNET PLATE(B), MECHANISM	Ref. Page 22 & 25	
1-2	*5800820601 PLATE(B), MECHANISM	Ref. Page 22 & 25	
1-3	*5200199600 EDGET SW PCB ASSY		
1-4	*5730012200 DAMPER ASSY		
1-5	*5800820500 PLATE(A), MECHANISM		
1-6	*5800820201 PANEL(D)ASSY, FRONT		
1-7	*5800820301 PANEL(D), FRONT		
1-8	*5800806600 BUTTON(B), EDGET		
1-9	*580084900 SPRING, EDGET		
1-10	*5800821300 BRACKET, EDGET		
1-11	*5800835100 WINDOW(A), METER		
1-12	*5800807000 SHEET, METER		
1-13	*5800807700 BUTTON(D)		
1-14	*5800820400 SHEET(D), MODE		
1-15	*5800834800 BUTTON(G)		
1-16	5800807800 BUTTON(E)		
1-17	5800807900 BUTTON(F)		
1-18	5800834900 BUTTON(H)		
1-19	5800603801 SPRING, CASSETTE		
1-20	*5800820700 HOLDE(R)(B), ASSY, CASSETTE		
1-21	*5800820800 SHEET(C), HOLDE(R)		
1-22	*5800803601 SPRING, HOLDE(R) UP		
1-23	5800821800 WINDOW(A), CASSETTE		
1-24	5800808201 KNOB		
1-25	*5200199500 LEVEL METER PCB ASSY	Ref. Page 24 & 26	
1-26	*5800809600 COVER, BOTTOM		
1-27	*5800602400 SCREW, BONNET MX8 BLK		
1-28	*5783613008 SCREW, C TITE MX8 BNI		
1-29	*5783043006 SCREW, FLAT; S TITE MX8		
1-30	*5783603008 SCREW, BIND; P TITE MX8		
1-31	*5783033006 SCREW, BIND; S TITE MX8		
1-32	*5783033006 SCREW, C TITE MX8 BNI		
1-33	*5783043006 SCREW, FLAT; S TITE MX8		
1-34	*5783033006 SCREW, BIND; P TITE MX8		
1-35	*5783033006 SCREW, BIND; S TITE MX8		
EXPLODED VIEW-1			

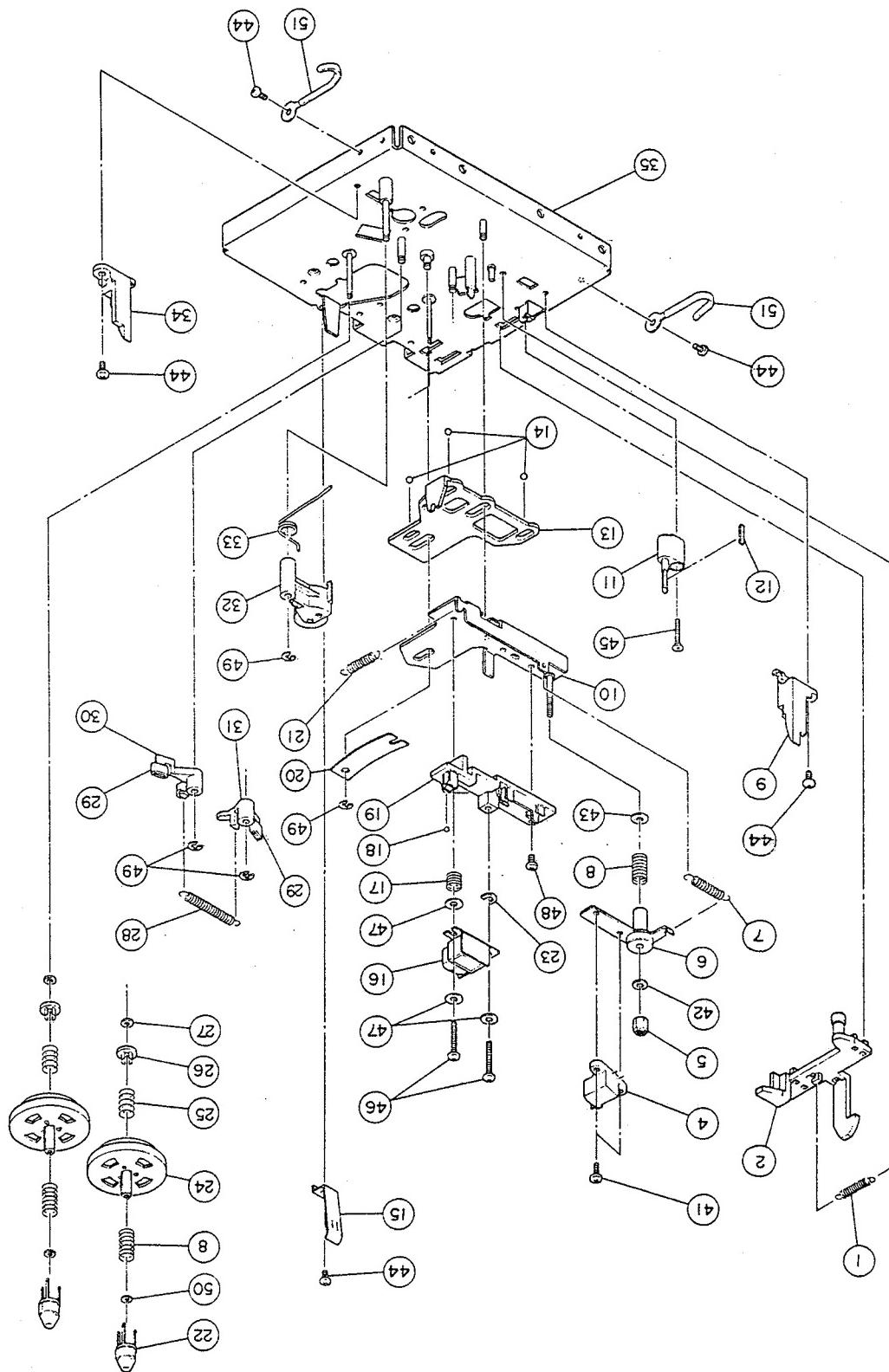


EXPLODED VIEW-2

Parts marked with *require longer delivery time.

[US]:U.S.A. [E]:EUROPE [UK]:U.K. [C]:CANADA
[A]:AUSTRALIA [GE]:GENERAL EXPORT [J]:JAPAN

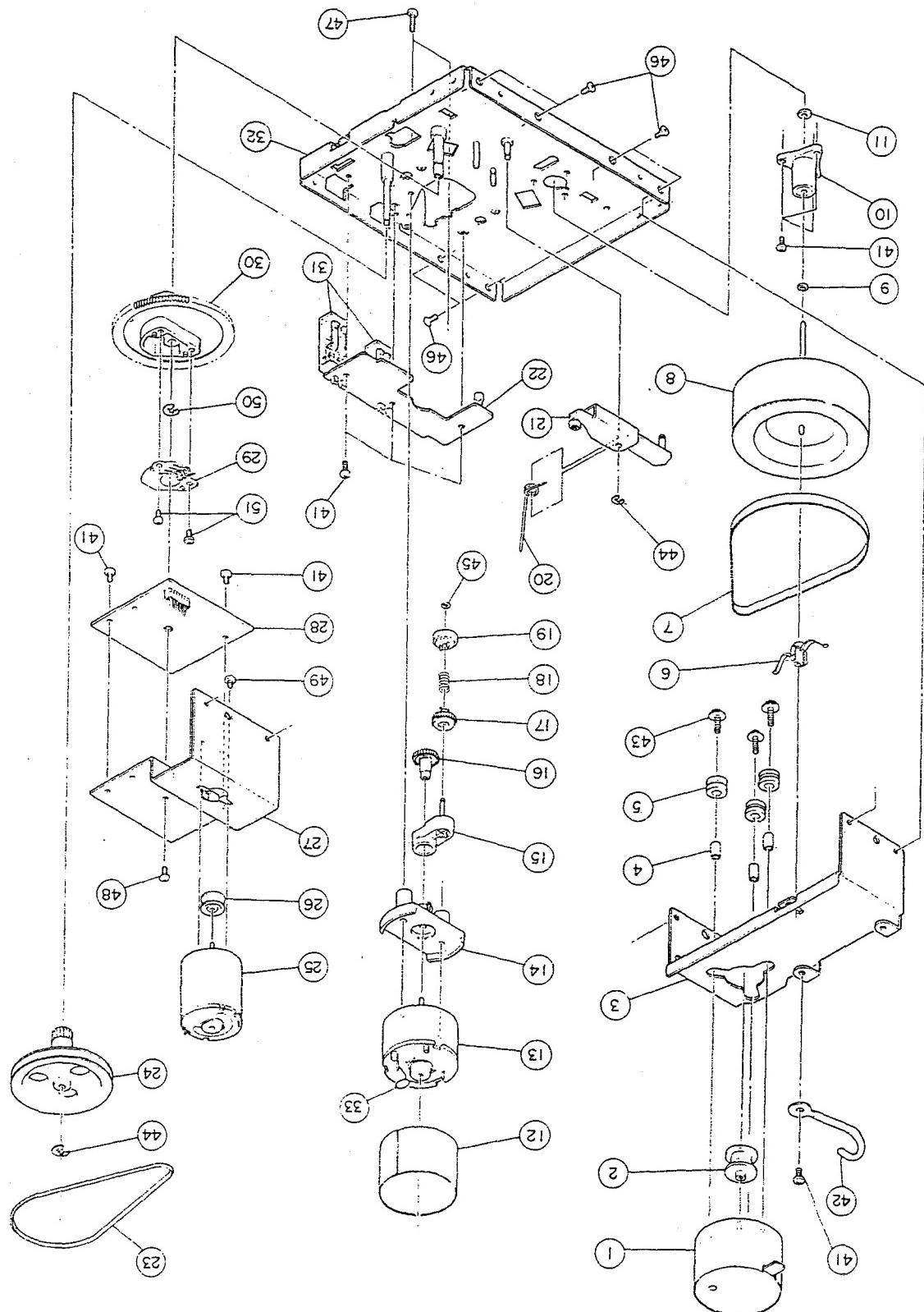
REF. NO.	PARTS NO.	DESCRIPTION	REMARKS
2- 1	△*5128027000	CORD,AC [J]	
	△*5128047000	CORD,AC [UK]	
	△*5350008300	CORD,AC [A]	
	△*5350010800	CORD,AC [US,C,GE]	
	△*5350011700	CORD,AC [E]	
2- 2	△*5317003400	BUSHING 2271	
2- 3	*5200200000	VOLTAGE SELECTOR PCB ASSY [GE]	Ref. Page 22 & 25
2- 4	*5200199700	POWER SW PCB ASSY	Ref. Page 22 & 25
2- 5	*5800740500	ROD	Ref. Page 22 & 25
2- 6	5800752300	BUTTON,POWER(B)	Ref. Page 22 & 25
2- 7	*5800835000	PANEL(B),REAR	
2- 8	△ 5320040300	TRANSFORMER,POWER [J]	
	△ 5320040400	TRANSFORMER,POWER [US]	
	△ 5320040500	TRANSFORMER,POWER [C]	
	△ 5320040600	TRANSFORMER,POWER [E,UK,A]	
2- 9	*5270199900	TRANSFORMER PCB EX [GE]	
2-10	*5210198000	TRANSFORMER PCB A	
2-11	*5800809300	CHASSIS R	
2-12	*5730003300	CHASSIS L	
2-13	*5200199400	MAIN PCB ASSY	
2-14	5800808300	BUTTON,PUSSH	
2-15	*5800808300	CHASSIS R	
2-16	*5800821900	KNOB(B),VR	
2-17	*5800808400	RAIL(A) ASSY,VR	
2-18	*5800809200	BRACKET,PCB	
2-19	*5783603008	SCREW,BIND P TITE M3X8	
2-20	*5783033006	SCREW,BIND S TITE M3X6	
2-21	*5783073006	SCREW,PAN CAP S TITE M3X6	
2-22	*5781104016	SCREW,TAP;BIND M4X16	
2-23	*5781104016	SCREW,BIND S TITE M3X6	
2-24	*5783073006	SCREW,PAN CAP S TITE M3X6	



EXPLODED VIEW-3

Parts marked with * require longer delivery time.

REF. NO.	PARTS NO.	DESCRIPTION	REMARKS
3- 1	*5800737200	SPRING,LOCK	
3- 2	*5800821400	LEVER(B)ASSY,LOCK	
3- 3	*58008231400	VACANT	
3- 4	5378904300	HEAD,ERASE 4-A	
3- 5	*5781953000	NUT,NYLON M3	
3- 6	*5800234601	PLATE ASSY,HEAD	
3- 7	*5800519001	SPRING,E,HEAD PRES.	
3- 8	*5800231300	SPG.,REEL	
3- 9	*5800821600	GUIDE(L),CASSETTE	
3-10	*5800235600	BASE USB ASSY,HEAD	
3-11	*5800235100	HOLDER,PAD	
3-12	5800235201	PAD,HEAD	
3-13	*5800122802	SLEIDER	
3-14	*5540005600	STEEL BALL 3MM	
3-15	*5800734901	SPRING,CASSETTE	
3-16	5378901300	HEAD,R/P COMBINATIION	
3-17	*5800114700	SPRING,HEAD ADJUSTMENT	
3-18	*5540005500	STEEL BALL 2MM	
3-19	*5800238303	HOLDER(B),HEAD	
3-20	*5800735000	SPRING,HEAD	
3-21	*5800445100	SPRING,ARM BASE	
3-22	5800236501	RING,DRIVE	
3-23	*5800468900	SPACER,HEAD	
3-24	*5800735800	REEL TABLE ASSY,	
3-25	*5800481901	SPRING,B, TENSION	
3-26	*5800231500	HOLDER,SPRING	
3-27	*5800539800	WASHER,1.7X4X0.3T	
3-28	*5800616100	SPRING,BRAKE	
3-29	*5800126401	SHOE,BRAKE	
3-30	*5800439701	ARM(R) BRAKE	
3-31	*5800439601	ARM(L) BRAKE	
3-32	5800239002	PINCH ROLLER ASSY	
3-33	*5800735601	SPRING,ARM,PINCH	
3-34	*5800821700	GUIDE(R),CASSETTE	
3-35	*5800737300	CHASSIS ASSY,MECHANISM	
3-41	*5780002006	SCREW,BIND M2X6	
3-42	*5785031300	POLYSLIDER 3X6X0.5T	
3-43	*5785003000	FLAT WASHER,3X8X0.5T	
3-44	*5783032606	SCREW,BIND;S TITE M2.6X6	
3-45	*5783042614	SCREW,FLAT;S TITE M2.6X14	
3-46	*5780002016	SCREW,BIND M2X16	
3-47	*5785012000	WASHER,2X6X0.5T	
3-48	*5780002005	SCREW,BIND-M2X5	
3-49	*5786002000	E RING E-2 (JIS)	
3-50	*5785331100	POLYSLIDER 1.2X3.6X0.5T	
3-51	*5581038000	HARNESS CLIP(A)	



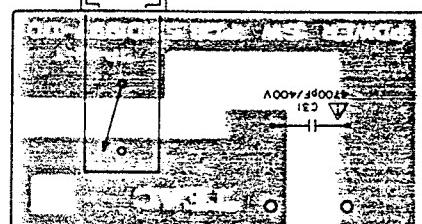
EXPLODED VIEW-4

Parts marked with * require longer delivery time.

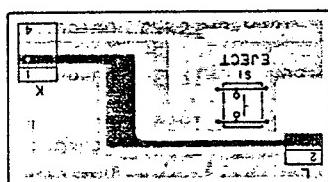
REF. NO.	PARTS NO.	DESCRIPTION	REMARKS
4- 1	5370004200	MOTOR,C,DC PULLEY,MOTOR	
4- 2	5800232200	MOTOR,C,DC PULLEY,MOTOR	
4- 3	*5800737600	BRACKET(A),MOTOR SPACER,3.0X5.0MM	
4- 4	*5786603050	CUSHION,RUBBER	
4- 5	*5534537000	CUSHION,RUBBER	
4- 6	*5800236900	BEARING,THRUST	
4- 7	5800735500	BELT	
4- 8	5800735100	CAPSTAN ASSY WASHER,THRUST	
4- 9	*5800735300	WASHER,THRUST	
4-10	5800238800	HOUSING ASSY,CAPSTAN	
4-11	*5800735401	WASHER,OIL RETAINER PLATE,SHIELD	
4-12	*5800235900	WASHER,OIL RETAINER PLATE,SHIELD	
4-13	5370002502	MOTOR,REL,DC HOLDER,MOTOR	
4-14	*5800732601	ARM ASSY,PULLEY	
4-15	*5800461500	ARM ASSY,PULLEY	
4-16	5800736000	PULLEY,GEAR(A)	
4-17	5800461600	PULLEY(B)ASSY,GEAR	
4-18	*5800430200	PULLEY,PULLEY SPRING,ASSY	
4-19	58000430302	PULLEY ASSY SPRING(B),BASE RETURNING	
4-20	*5800530101	SPRING(B),BASE RETURNING	
4-21	*5800736600	ARM ASSY,ACTUATING SENSER PCB ASSY	
4-22	*5200182200	5800117200 BELT 5800077200 BELT,REDUCTION	
4-23	*5800077700	5800117200 BELT 58000595300 PCB,CAM	
4-24	*58000737700	5800117200 BELT 58000737800 PLATE,CONTACT	
4-25	5301753700	SW,LEAF *5173395000 CHASSIS ASSY,MECHANISM	
4-26	*5783032606	SCREW,BIND;S TITE M2.6X6	
4-27	*5581038000	HARNESS CLIP(A)	
4-28	*5780142608	SCREW,PAN;SEMS B M2.6X8	
4-29	*5786002000	E RING E-2 (JIS)	
4-30	*5786002605	SCREW,BIND M2.6X17	
4-31	*5783042605	SCREW,FLAT;S TITE M2.6X5	
4-32	*5800737300	SCREW,BIND M2.6X3	
4-33	5301753700	C,CERAMIC O,0.47MF 50V	
4-34	*5786002603	E RING E-3 (JIS)	
4-35	*5785331500	MASHER,POLIS. 1.5X4X0.5T	
4-36	*5783042605	SCREW,FLAT;S TITE M2.6X5	
4-37	*5780002617	SCREW,BIND M2.6X17	
4-38	*5786002005	SCREW,BIND M2.6X5	
4-39	*5786002600	SCREW,BIND M2.6X3	
4-40	*5781112004	SCREW,TAP;BIND M2X4	

7 PC BOARDS AND PARTS LIST

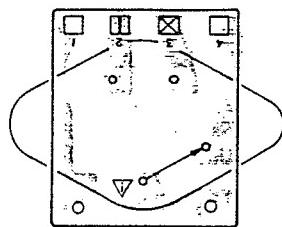
POWER SW PCB ASS.Y



EJECT SW PCB ASS.Y



VOLTAGE SELECTOR PCB ASS.Y



- NOTES
- PC boards are shown viewed from foil side.
 - The colors on the PC board illustrations have the following significance:
 - +B POWER SUPPLY CIRCUIT : +B
 - B POWER SUPPLY CIRCUIT : -B
 - GND : GND
 - OTHER : other
 - Resistor values are in ohms (K=kilo-ohms M=megohms).
 - All capacitor values are in microfarads (P=picofarads).
 - Parts marked with this sign are safety critical components.
 - Parts always be replaced with those marked with this sign to ensure exact replacement.

- 主
- 基板回路の面力示す回路
 - トランス：+B電源回路
 - トランス：-B電源回路
 - トランス：+B電源回路
 - 基板回路の面力示す回路
 - トランス：-B電源回路
 - 抵抗の単位はK=KΩ, M=MΩです。
 - コンデンサの単位はP=PfFです。
 - △スイッチの部品は安全要部品です。
 - △スイッチの部品は安全要部品です。
 - △スイッチの部品は安全要部品です。
 - △スイッチの部品は安全要部品です。
- （参考）

Parts marked with * require longer delivery time.

[GE]:GENERAL EXPORT

REF. NO.	PARTS NO.	DESCRIPTION
*52001 99700	POWER SW PCB ASSY	EJECT SW PCB ASSY
*52101 99400	MAIN PCB	*52001 99400 MAIN PCB
CRO1	*5783603008 CERAMIC P TITE M3X8	*5347000900 CERAMIC OSC KBR-800H
D002-D008	5224015020 DIODE, ZENER RD3, ECL2 FR	5224572001 DIODE, ZENER RD3, ECL2 FR
D009	5224573001 DIODE, ZENER RD6, ECL2 FR	5224573801 DIODE, ZENER RD6, ECL2 FR
D010	5224573801 HEAT SINK	5224573801 HEAT SINK
D011	5224575701 DIODE, ZENER RD11EL2 FR	52244014400 DIODE, ZENER RD1-A2 LFA
D012	52244014400 DIODE, ZENER RD11EL2 FR	52244015020 DIODE, ZENER RD1-A2 LFA
D013-D015	5224015020 DIODE, ZENER RD11EL2 FR	5224015020 DIODE, ZENER RD1-A2 LFA
D016	522454901 DIODE, ZENER RD22EB1 FR	5224015020 DIODE, ZENER RD22EB1 FR
D017	522454901 DIODE, ZENER RD22EB1 FR	5302103200 SW., TACT KHH10910
D018-D021	DIODE, ZENER RD133T-77	*5200200000 VOLTAGE SELECTOR PCB ASSY
D101	5224012920 DIODE, 1SS133T-77	*5210200000 VOLTAGE SELECTOR PCB ASSY
D102-D103	5224015020 DIODE, 1SS133T-77	*5332016300 VOLTAge SELECTOR PCB ASSY
D104-L105	5286006700 COIL, COIL 100KHZ	*5200182200 SENSER PCB ASSY
P001	5336135600 CONNECtor PLUG	SENSEr PCB ASSY (PC Board OmitteD)
P002	5336126200 CONNECtor PLUG	REF. NO. PARTS NO. DESCRIPTION
P003	5336126600 CONNECtor PLUG	SENSEr PCB ASSY (PC Board OmitteD)
P004	5336126300 CONNECtor PLUG	SENSEr PCB ASSY (PC Board OmitteD)
P005	5336137600 CONNECtor PLUG	SENSEr PCB ASSY (PC Board OmitteD)
P006	5336126500 CONNECtor PLUG	SENSEr PCB ASSY (PC Board OmitteD)
P007	5336126400 CONNECtor PLUG	SENSEr PCB ASSY (PC Board OmitteD)
P008	5336135400 CONNECtor PLUG	SENSEr PCB ASSY (PC Board OmitteD)
P009	5230780920 SI.TR.2SC2603F	0007 5230018920 SI.TR.2SA1115F
P010	5230780920 SI.TR.2SC2603F	0008,0009 5230780920 SI.TR.2SC2603F
P011	5230780920 SI.TR.2SC2603F	0010 5230780920 SI.TR.2SC2603F
P012,0202	5231761400 SI.TR.2SD1302S	0103,0203 5230780920 SI.TR.2SC2603F
P013	5230780920 SI.TR.2SC2603F	0104 5230780920 SI.TR.2SC2603F
P014	5230780920 SI.TR.2SC2603F	0105 5230780920 SI.TR.2SC2603F
P015-R22	5280021704 R.,TRIMMER 47KB H.	R11 R21 5280021704 R.,TRIMMER 47KB H.
P016	5284010202 VR.,50KAX2 SLIDE	R12-R22 5280021704 R.,TRIMMER 47KB H.
P017	5282411800 TS2UR 9, 20KAX2	R13 R23 5280021704 R.,TRIMMER 47KB H.
P018	52820206300 TS1UR 9, 20KAX2	R14 R24 5280021704 R.,TRIMMER 47KB H.
P019	5280021304 R.,TRIMMER 10KB	R15-R25 5280021304 R.,TRIMMER 10KB
P020	5230018920 SI.TR.2SC2603F	R065 A5241215510 R.,NONFLAMMABLE TO 3 FF
P021	5230018920 SI.TR.2SC2603F	R066 A52411182910 R.,INCORB. 4.7 OHM 1W J
P022	5230018920 SI.TR.2SC2603F	As regards the resistors and capacitors, refer to the circuit diagram and the PCB assembly drawings included in this brochure.

Parts marked with * require longer delivery time.

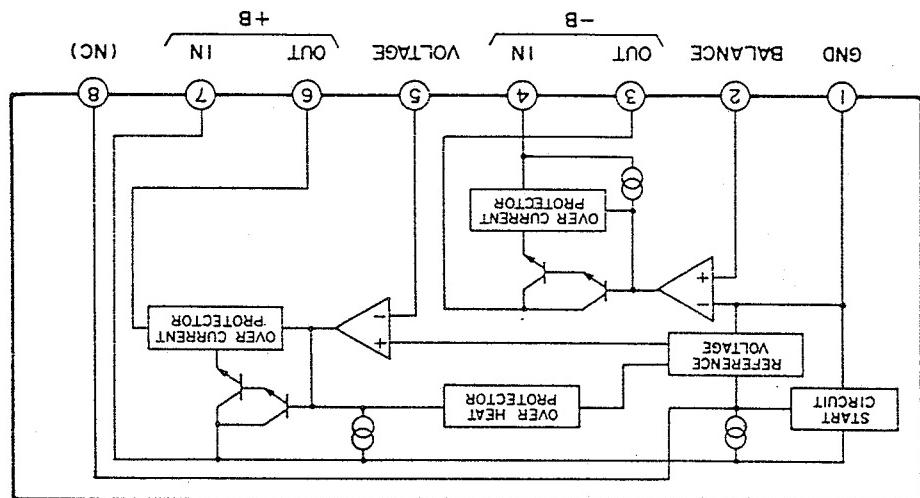
Note
As regards the resistors and capacitors, refer
to the circuit diagrams and the PCB assembly drawings
included in this brochure.

REF. NO.	PARTS NO.	DESCRIPTION
R080, R085 A5241217110	R., NONFLAMMABLE TW 47 J	LEVEL METER PCB ASSY
R094	A5181986000	*5200199500 LEVEL METER PCB
		*5210199500 INCOMBUSTIBLE 33
D022-D036	5224012920	HOLDER METER
U002, U003	5220427800	FL TUBE FT60AW12Y
U004-U013	5232252520	TR., DIGITAL RTIN241S
S002	5300909600	SW., SLIDE 2-3
S003-S013	5302103200	SW., TACT KHH10910
S014	5302102000	SW., TACT KHL15910
S015, S016	5302103200	SW., TACT KHH10910
U017	5220425800	IC, M5230LA
U016	52204040400	IC, M4011BP
U015	5232252620	TR., DIGITAL RTTP241S
U014	5220430300	IC, L78M05
S002	5300909600	SW., SLIDE 2-3
U019	5232252900	TR., ARRAY LB1240
U010	5220425700	IC, M5220P
U010, U020	5292805700	FILTER, LOWP, 100KHZ
U013	5220427000	IC, CX20187
U016	5220421600	IC, M4066BP
U019, U209	5232252520	TR., DIGITAL RTIN241S
U010	5292805600	FILTER, LOWPASS MPX
U110, U210	5292805600	FILTER, LOWPAS 100KHZ
U107	5220021600	IC, CX20187
U108	5220427000	IC, M4066BP
U111, U211	5292806000	FILTER, LP 19.8KHZ
U112	5220416200	IC, M5218L
U113	5220030500	FILTER, LOWPASS 100KHZ
U114, U214	5292805900	IC, AN6256
U115	5220039100	IC, AN6256
U116	5220430400	IC, UPCT297CA
U117-U120	5232252520	TR., DIGITAL RTIN241S

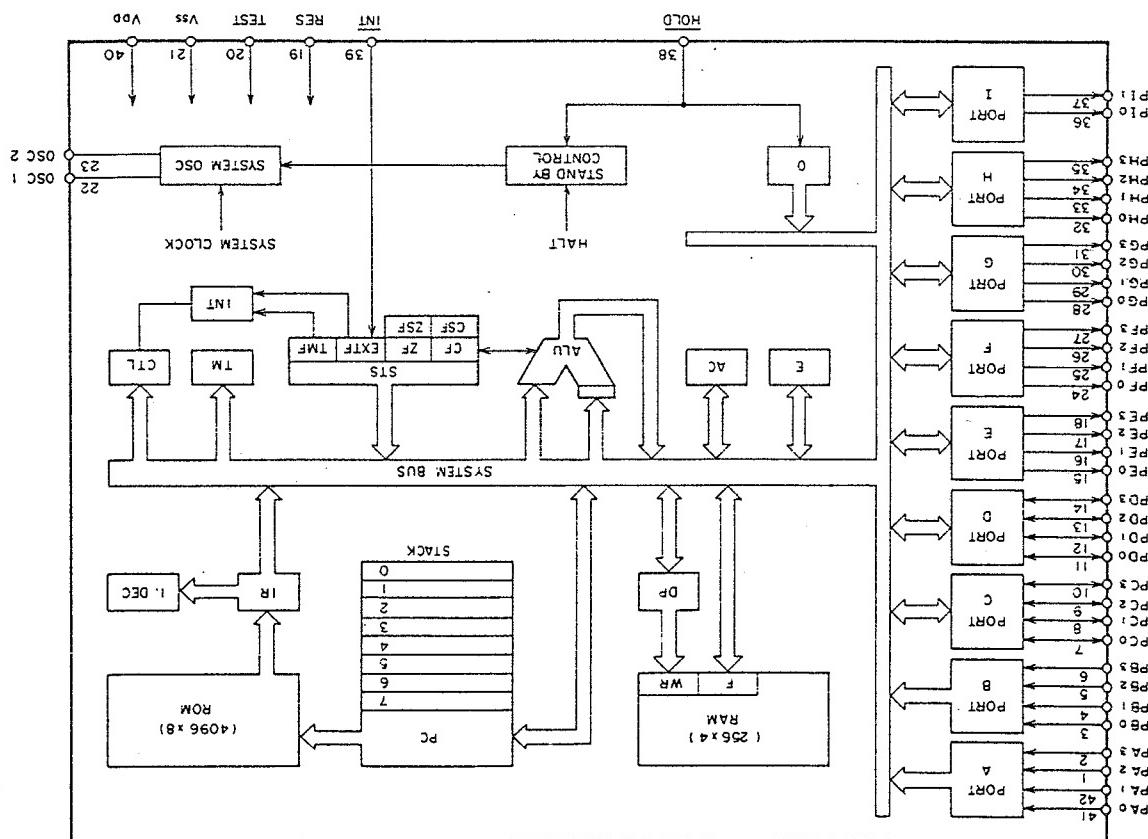
LEVEL METER PCB ASSY

MAIN PCB ASSY

A-770

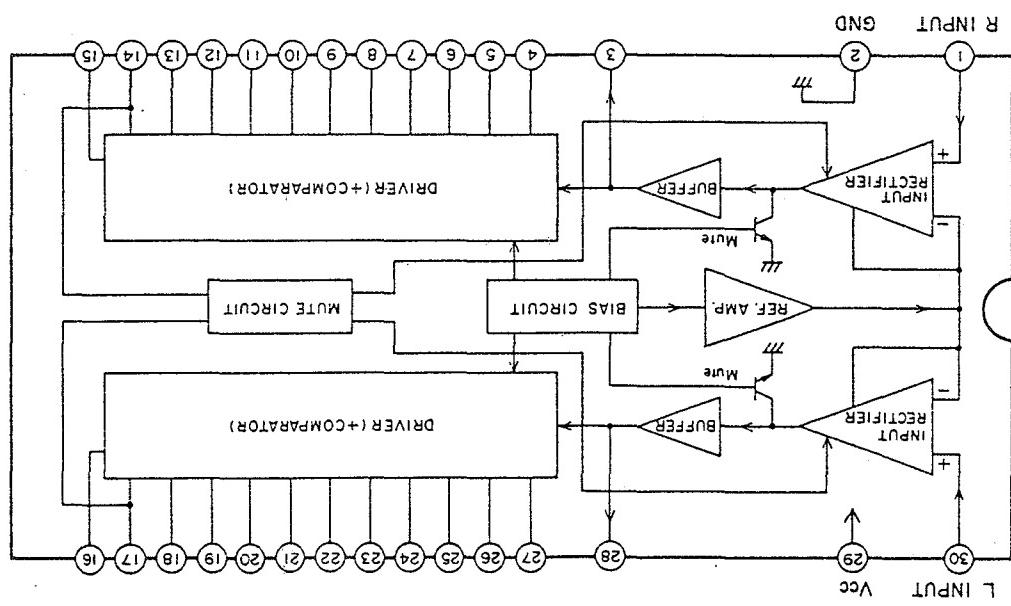
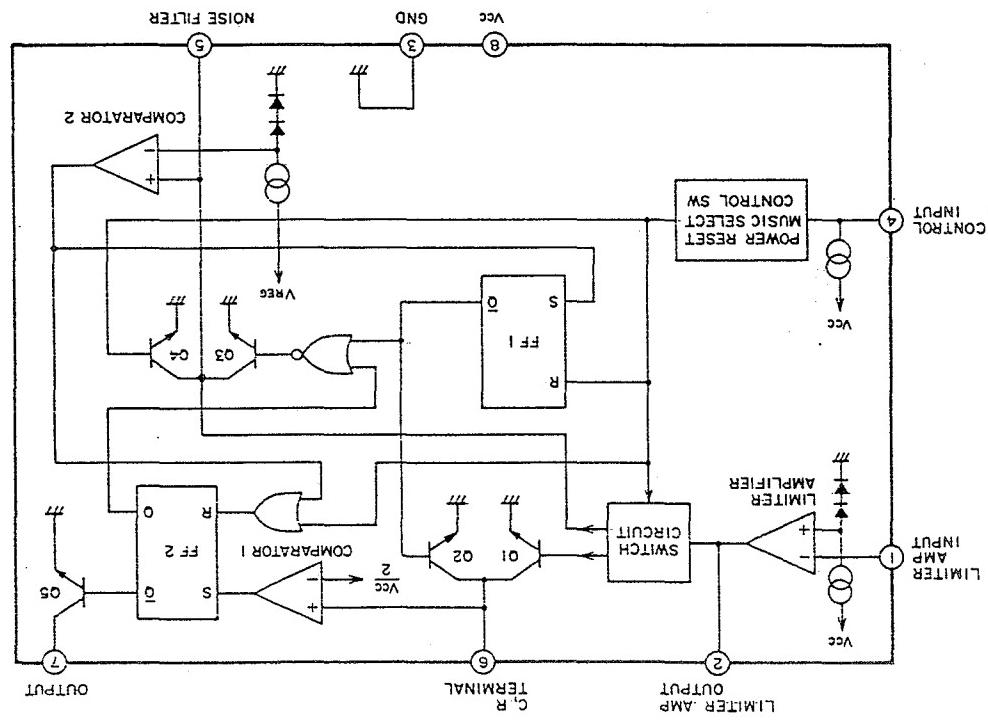


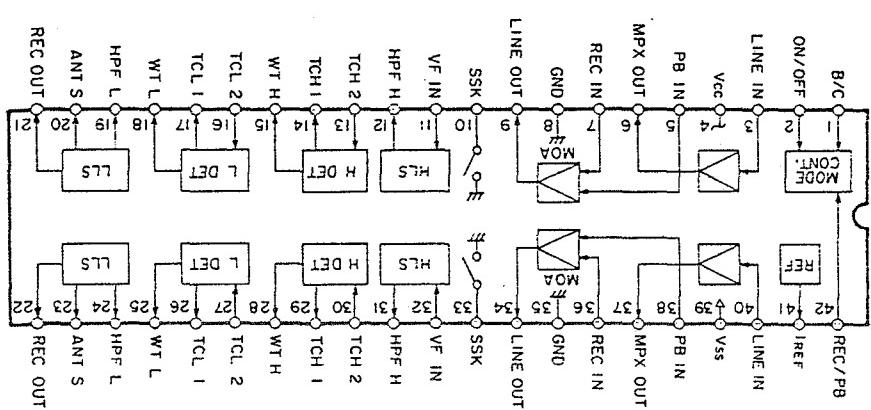
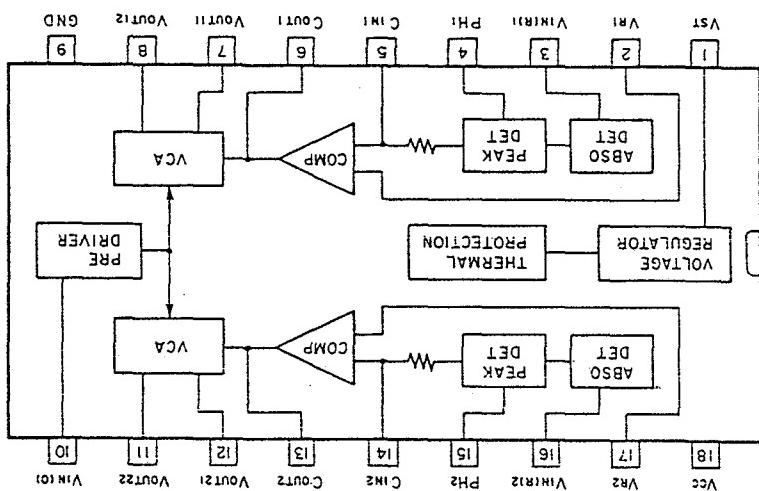
M5230LA



LCE510C-3033

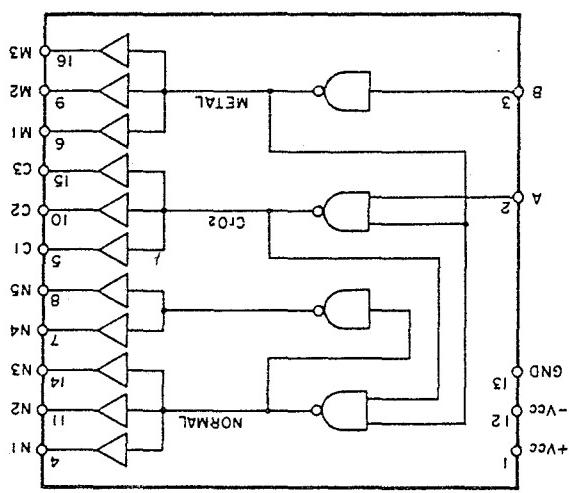
IC70 17.9.91
8 IC BLOCK DIAGRAMS



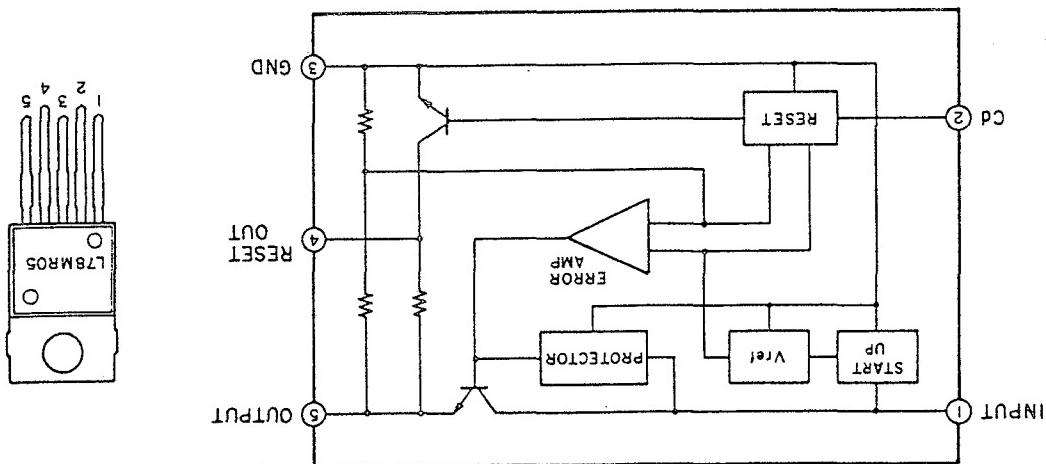
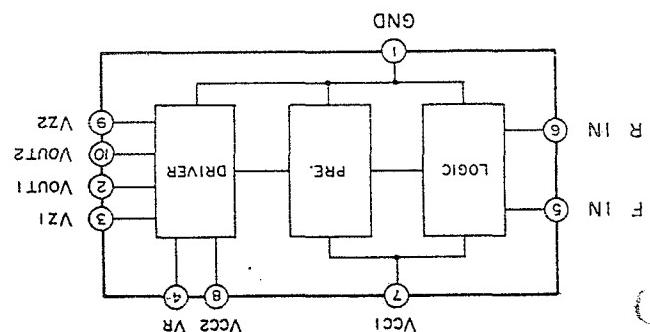
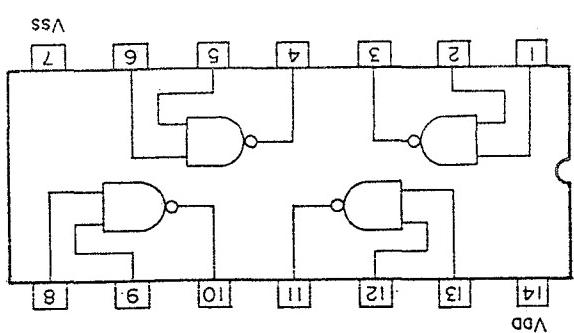
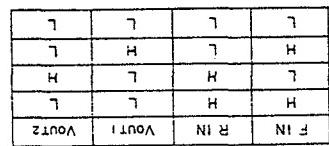
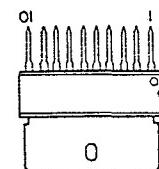
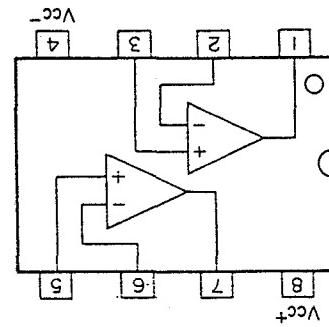
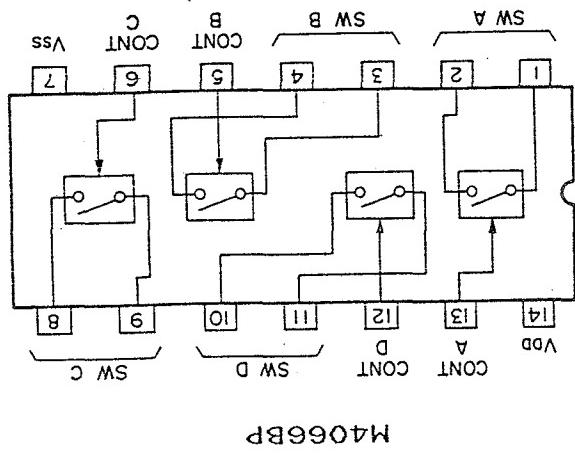


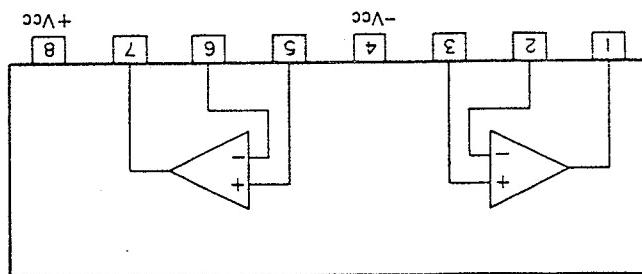
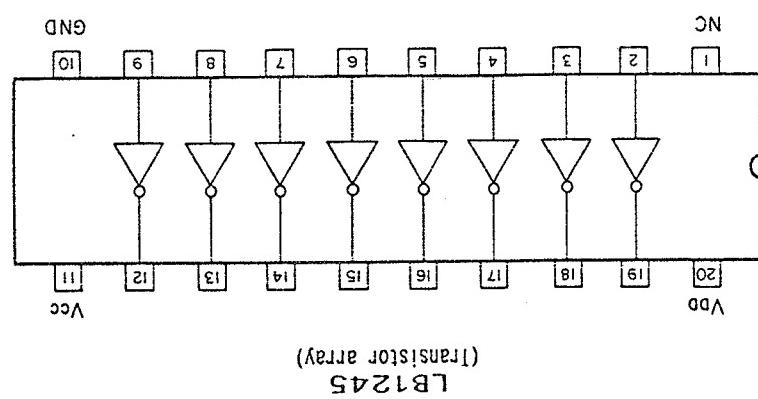
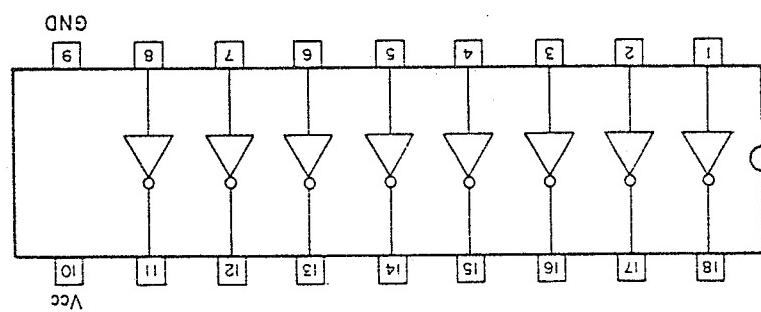
CX20187

A	B	N1~N3	N4~N5	C1~C3	M1~M3	TAPE	
L	L	H	H	H	H	NORMAL	
L	H	H	L	L	H	CR02	
L	H	L	H	L	L	CR02	
H	L	L	H	H	L	METAL	



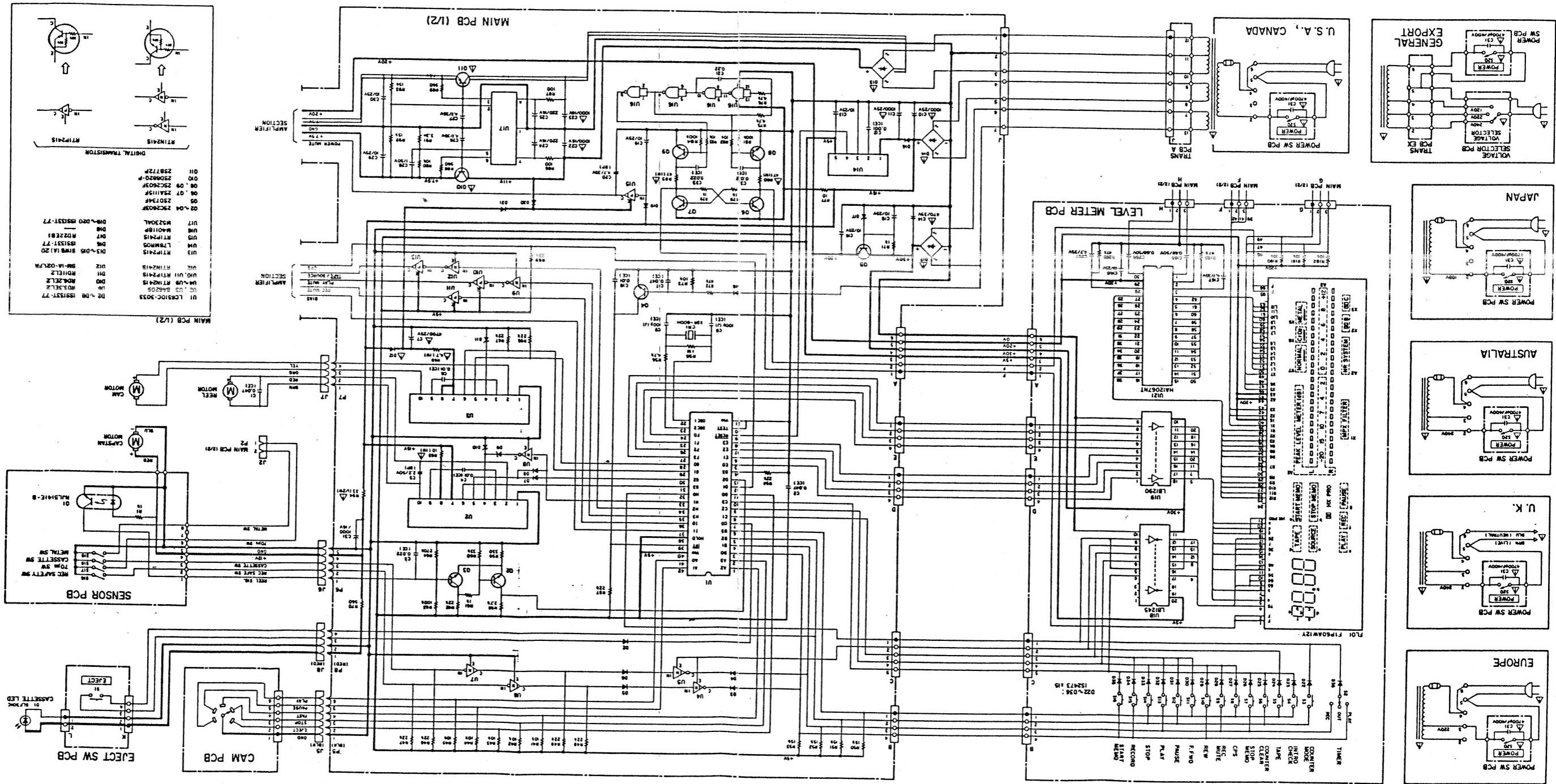
AN6256





Stereo Cassette Deck

LL-A



L-A

TEAC SCHEMATIC DIAGRAM

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INSTRUCTIONS FOR SERVICE PERSONNEL
EXERCISE DUE DILIGENCE APPROPRIATE TO THE CUSTOMER, MAKE LEAKAGE.
DETERMINE THE CUSTOMER'S NEEDS AND REQUIREMENTS TO DETERMINE THAT EXPENSES
ARE ACCEPTABLY INSULATED FROM THE SUPPLY CHAIN.

STRUCTURE FOR SERVICE PERSONNEL
INSTRUCTORS ARE ACCEPTABLY INSULATED FROM THE SUPPLY CIRCUIT.
DEPARTMENT OR RESISTANCE MEASUREMENTS TO DETERMINE THAT EXPOSED
LEAKAGE ENERGY ALLOCATED TO THE CUSTOMER. MAKE LEAKAGE

The diagram illustrates the internal circuitry of the Sony STR-DE1000 receiver. It starts with a microphone input (MIC) on the left, which is connected to a preamplifier stage. The output of this stage is labeled '+15A'. This signal then passes through a series of components, including a switch labeled 'SW' and a resistor labeled 'R101'. The signal continues to the right, passing through a junction point labeled 'J1' and then entering a large integrated circuit labeled U103. This chip contains several operational amplifiers (op-amps) and other functional blocks. The output of U103 is labeled 'L' and 'R', representing the left and right audio channels. These signals then pass through additional stages, including another op-amp U102 and a final power driver stage U101, before being sent to the speakers. Various feedback paths and control signals are also shown throughout the circuit.

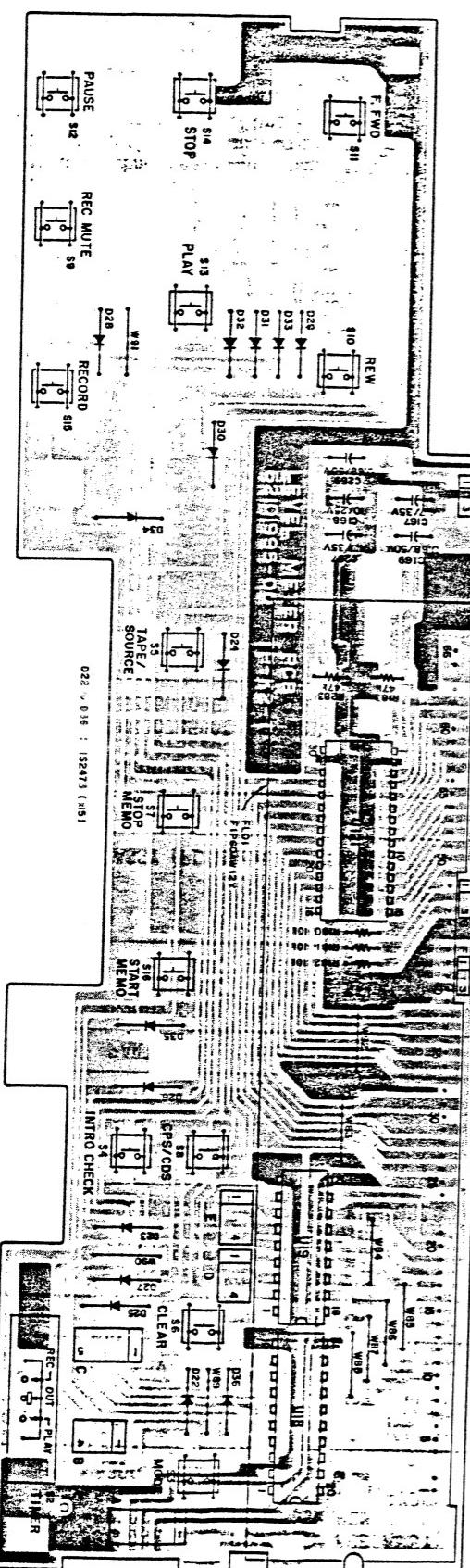
Rear panel indiction

- _____ : +B Power supply circuit
- _____ : -B Power supply circuit
- _____ : Parts marked with this sign are safety critical components.
- _____ : They must always be replaced with identical components-refer to the appropriate parts lists and ensure exact replacement.

This schematic diagram illustrates the power distribution and control logic for the REC HEAD assembly. It includes a detailed view of the REC HEAD itself, which contains a 12V power supply, a 12V relay, and various logic components like AND gates, OR gates, and flip-flops. The diagram also shows the connection to the main system via a connector labeled REC HEAD, which includes pins for 12V, GND, and various control signals. A separate section shows the connection to the REC CONTROL unit, which includes a 12V power source, a 12V relay, and a 5V power source. The REC CONTROL unit is connected to the REC HEAD through a series of logic gates and flip-flops, including an SR flip-flop and a D flip-flop.

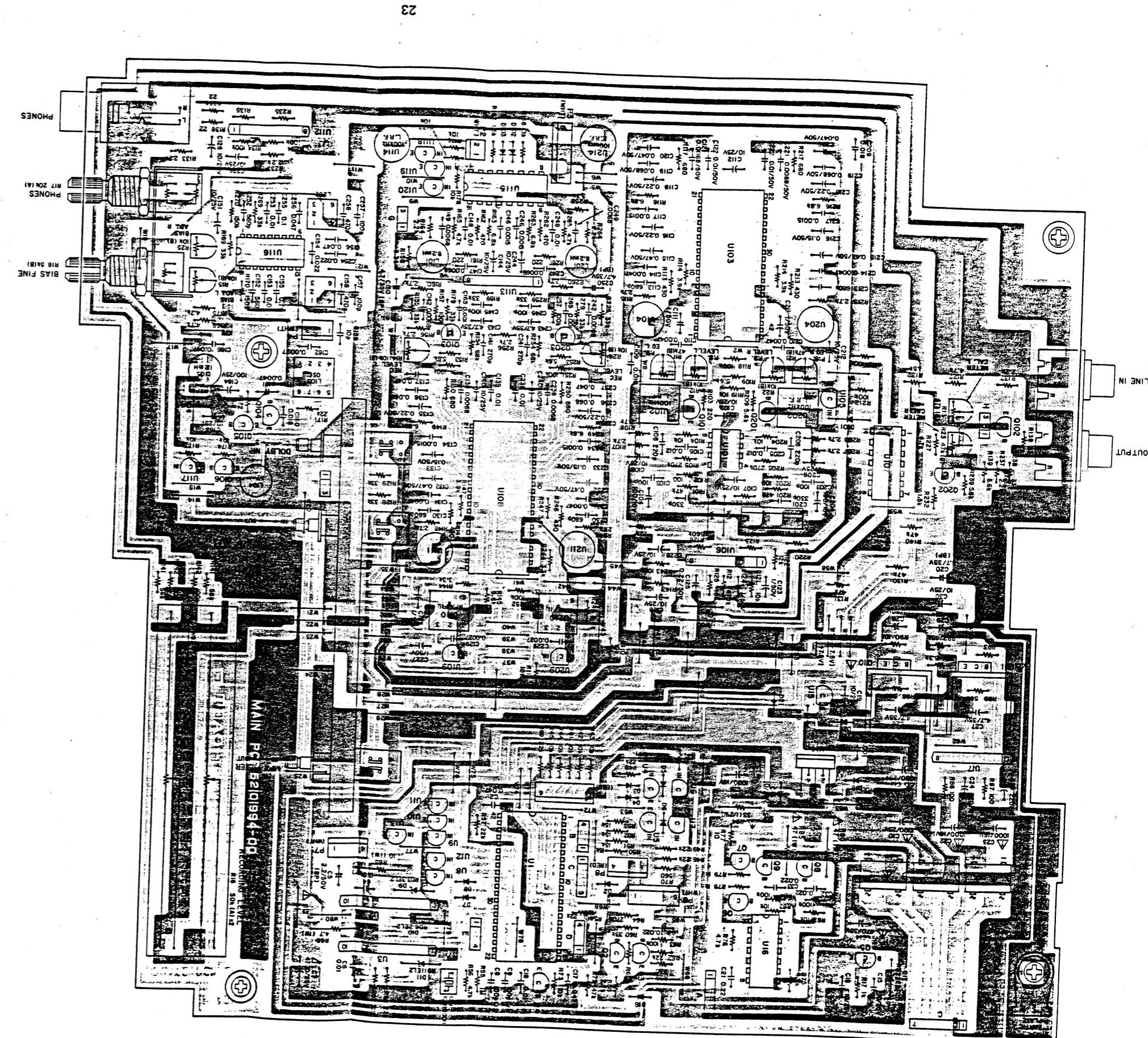
アラスカの主要な資源は、森林資源、水力資源、野生動物資源、漁業資源などである。森林資源は、アラスカの総面積の約75%を占め、主に松やマツなどの針葉樹で構成される。水力資源は、アラスカの電力供給の大部分を担っており、主にアラスカ川やコロラド川などの大河川による。野生動物資源は、世界有数の豊富さで知られており、クマ、ヘラクレス、シカ、トナカイなどの大型哺乳類や、アラスカツバメなどの鳥類が有名である。漁業資源は、アラスカの沿岸部で豊富に見られる。特に鮭の漁獲量は世界最大級である。

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LEVEL METER PCB ASS.Y

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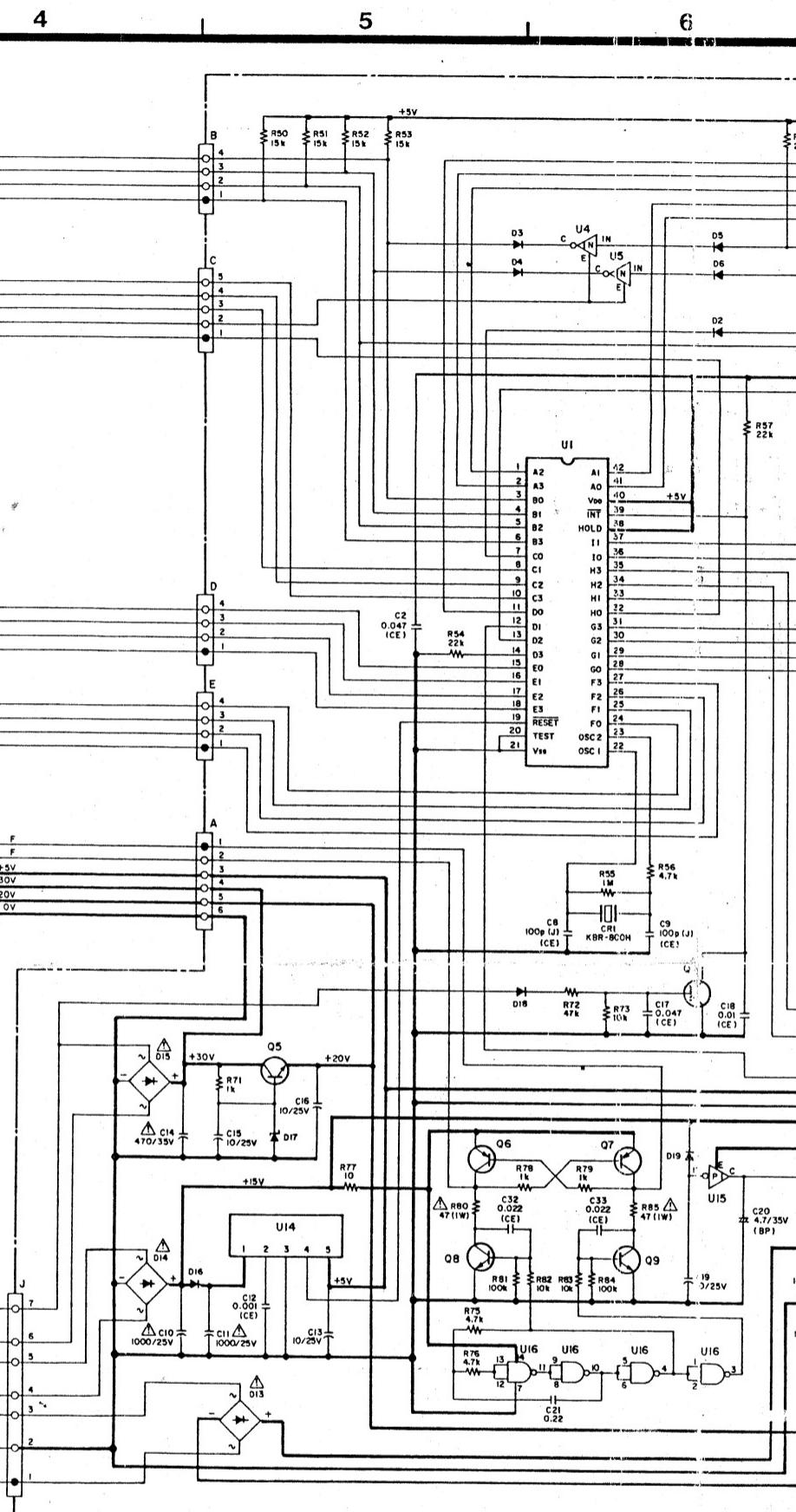
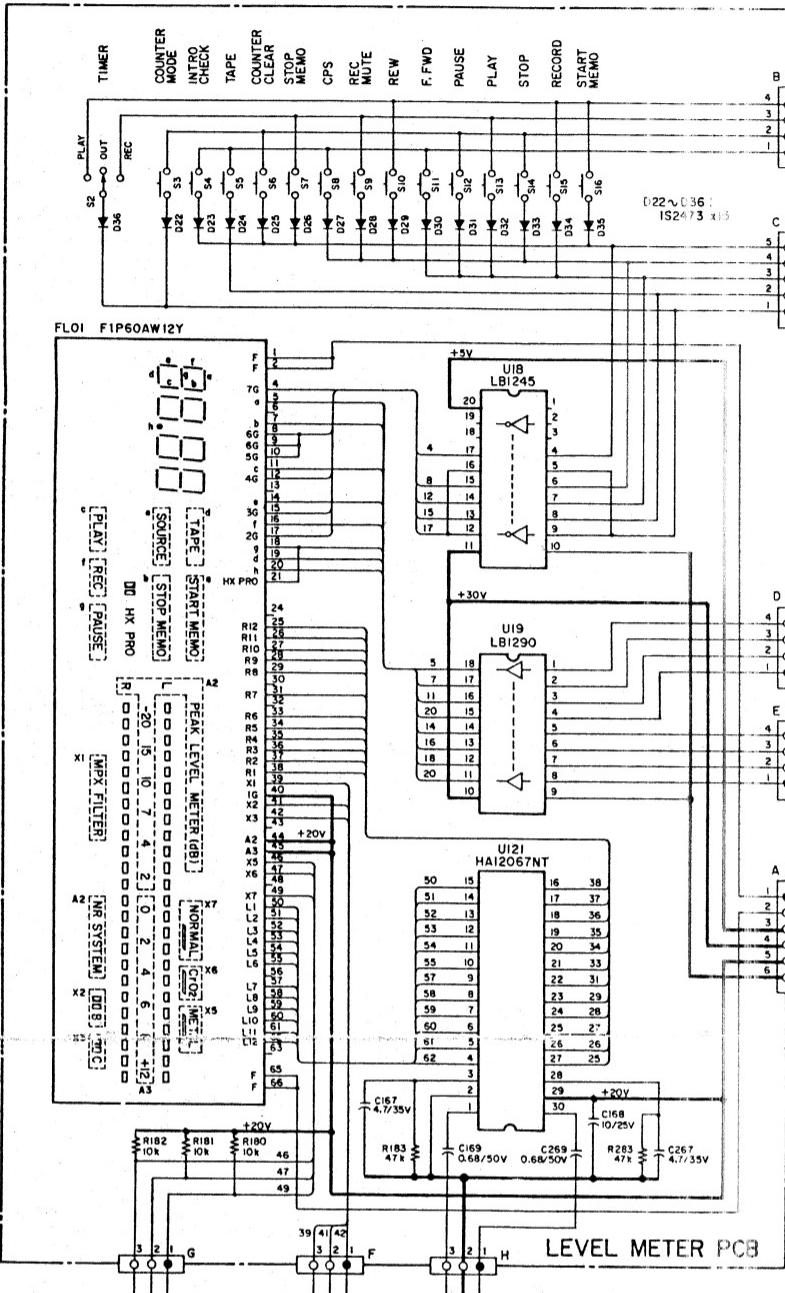
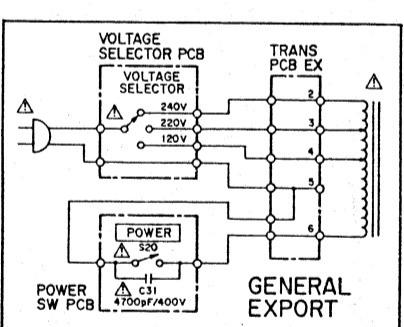
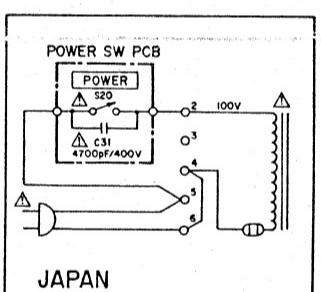
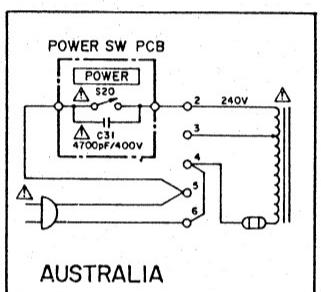
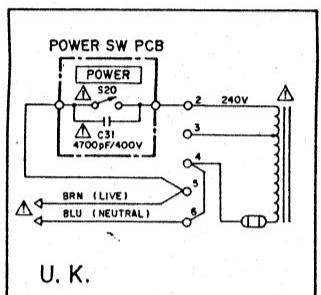
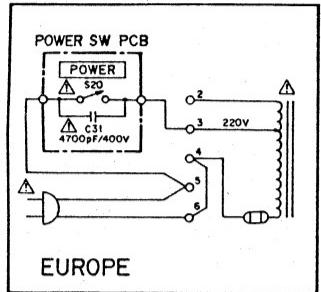


MAIN PCB ASS.Y

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TEAC SCHEMATIC DIAGRAM V-770

1 2 3 4 5 6



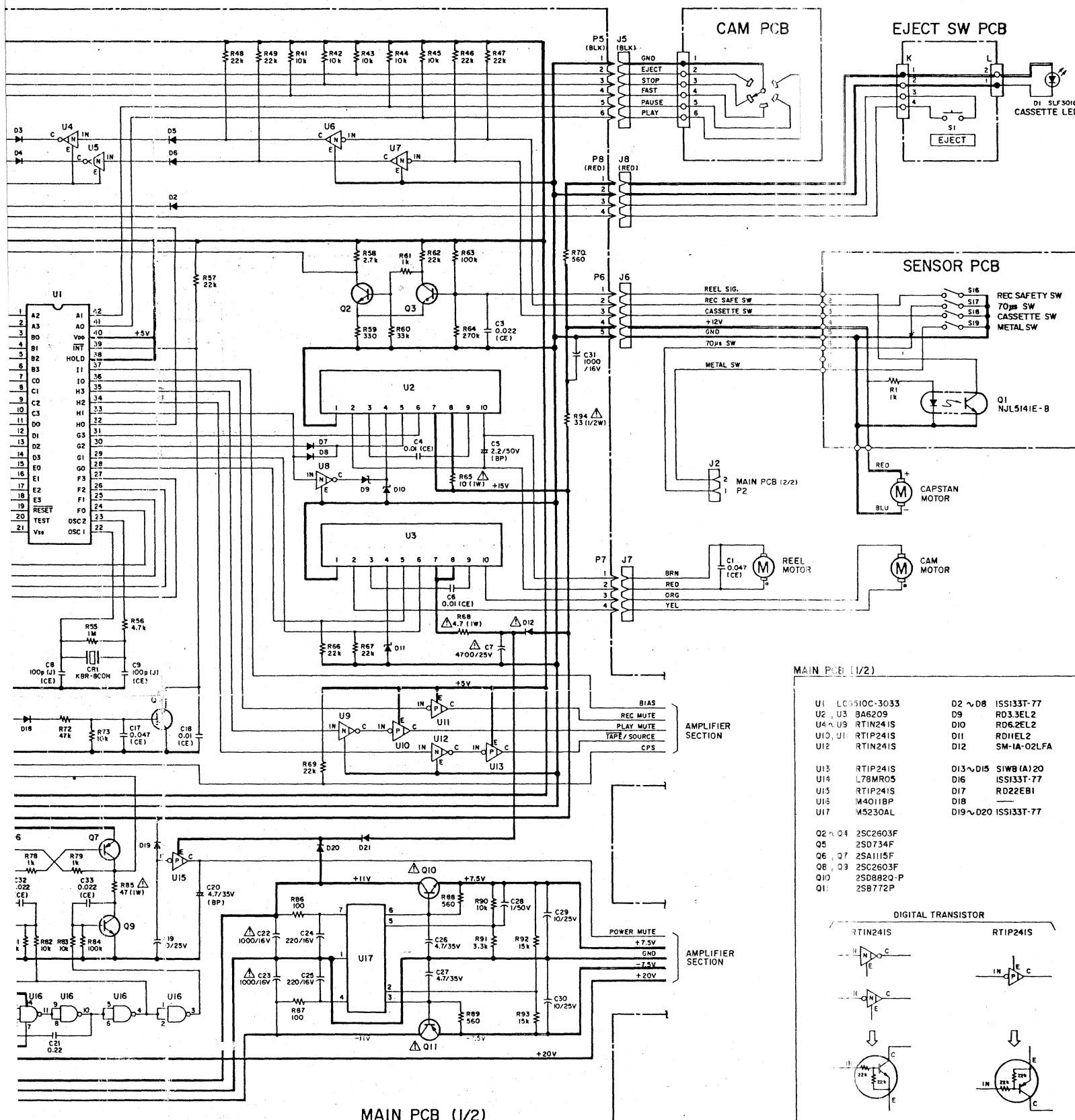
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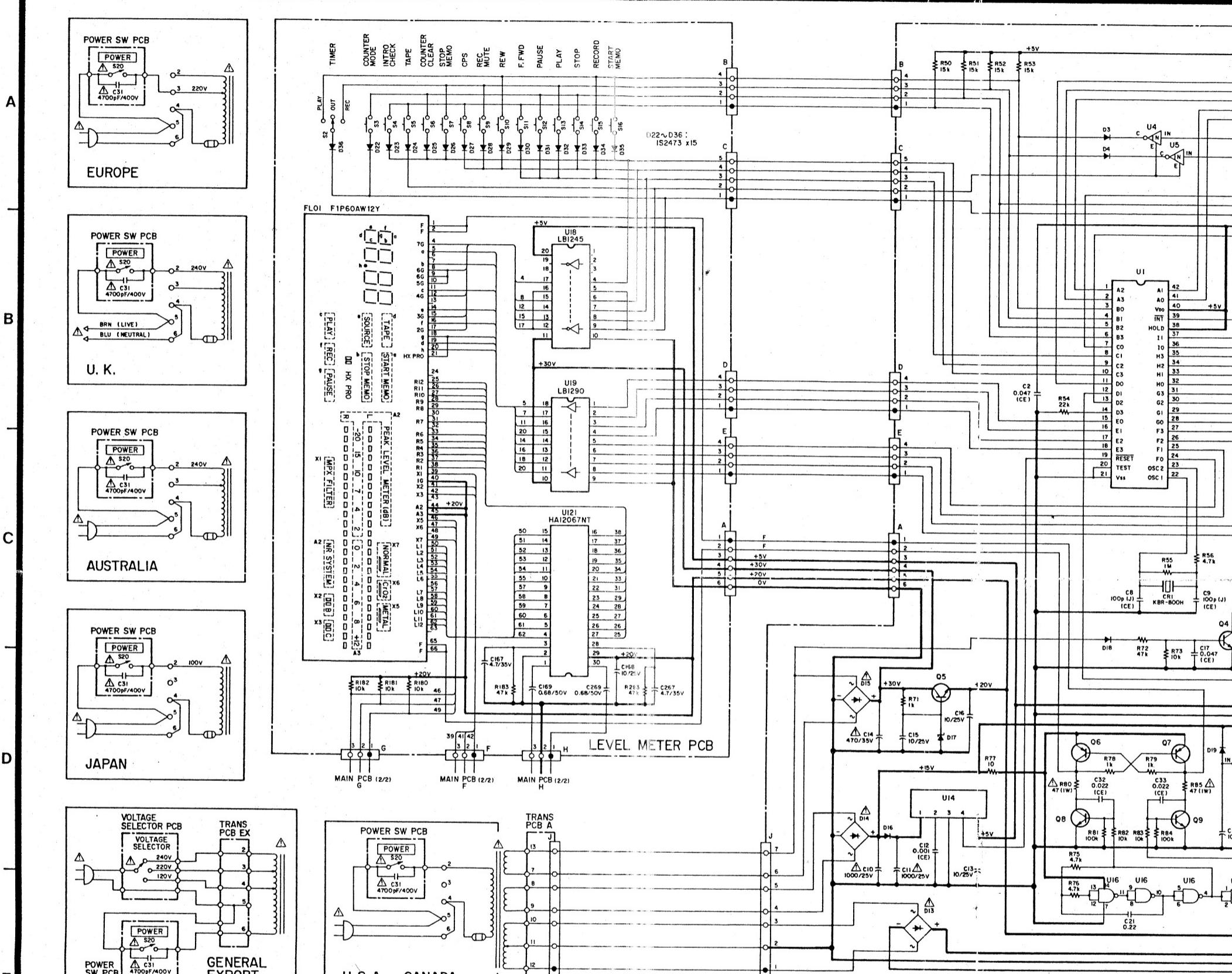
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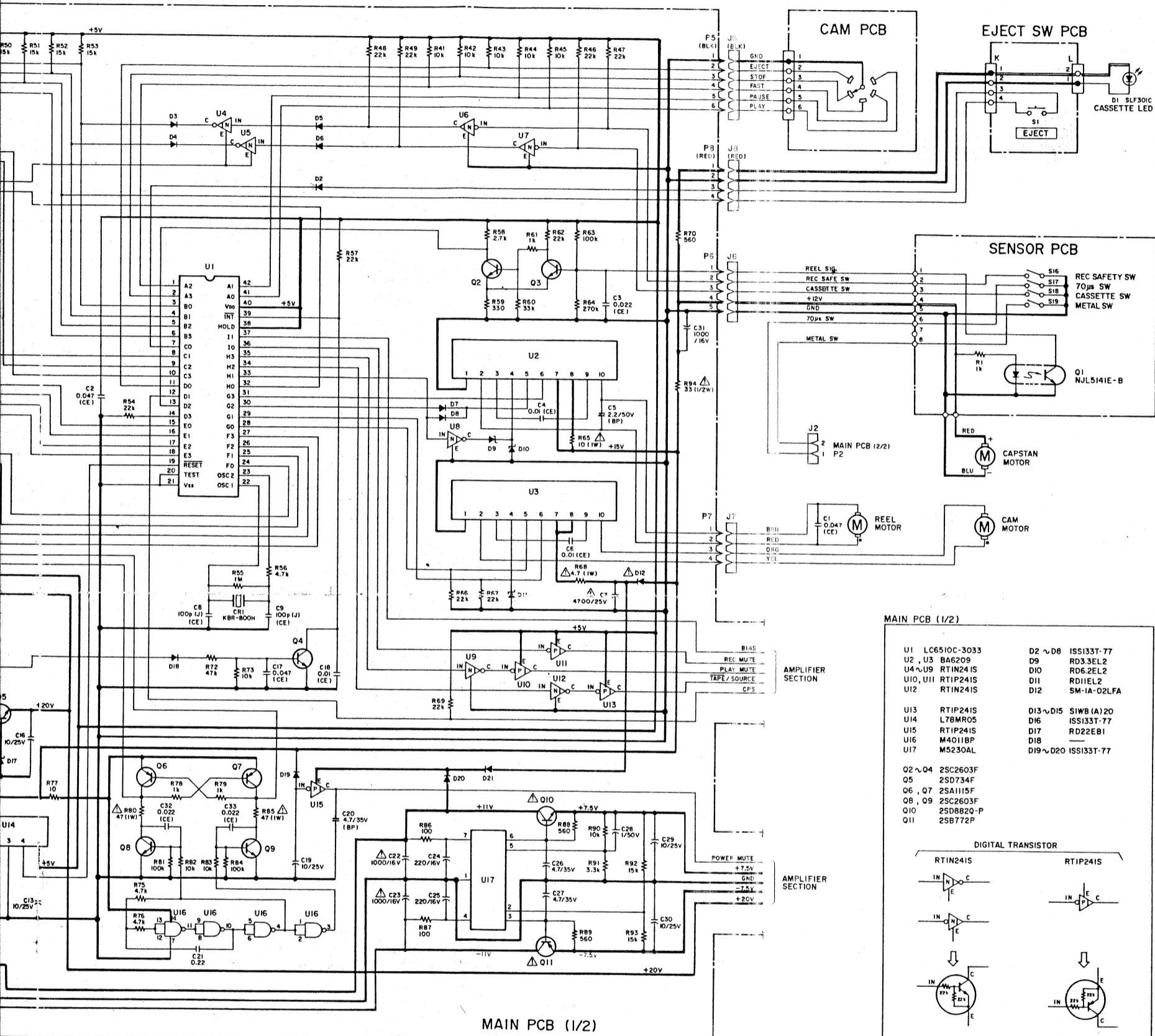
Stereo Cassette Deck

2nd Issue; September 1986

TEAC SCHEMATIC DIAGRAM V-770

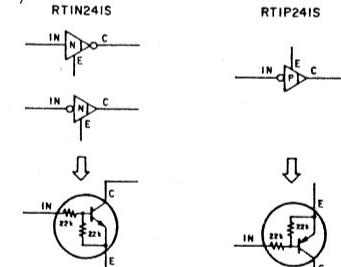
1 2 3 4 5 6



**MAIN PCB (1/2)**

U1 LC6510C-3033	D2 ~ D8 ISSI33T-77
U2, U3 BA6209	D9 RD3.3EL2
U4-U9 RTIP241S	D10 RD6.2EL2
U10, U11 RTIP241S	D11 RD1EL2
U12 RTIN241S	D12 SM-IA-02LFA
U13 RTIP241S	D13~D15 SIWB(A)20
L79MR05	D16 ISSI33T-77
U14 RTIP241S	D17 RD22EB1
M4011BP	D18 —
U17 M5230AL	D19~D20 ISSI33T-77

Q2~Q4 2SC2603F
Q5 2SD734F
Q6, Q7 2SA1115F
Q8, Q9 2SC2603F
Q10 2SD882-P
Q11 2SB772P

DIGITAL TRANSISTOR

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